



# Certification report | Zertifizierungsbericht

Passive House Institute

## Wall system Wandsystem



for cool, temperated climate  
für kühl-gemäßigte Klimate

Product | Produkt:

**Passiefbouwblok**

Client | Auftraggeber:

**ICF Moulding B.V.**

Construction | Konstruktion

**Insulated Formwork blocks |  
Betonschalungsstein**

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Appendix 1: U-Values, equivalent conductivities | U-Werte, äquivalente Wärmeleitfähigkeiten

Appendix 2: Thermal simulations | Wärmestromsimulation

Appendix 3: Manufacturers drawings | Zeichnungen des Herstellers



# 1 Introduction | Einleitung

Because a separate heating system is not necessarily required in Passive Houses, high demands are placed on the quality of the building components used. The colder the climate, the higher the requirements for the components. To cover this, PHI has identified regions of similar requirements, and defined certification criteria. These criteria are available for free download at the website of the Passive House Institute.

If the below summarized requirements are met and a well-designed airtightness layer is proved, the label "Certified Passive House Component" can be awarded by the Passive House Institute (PHI)

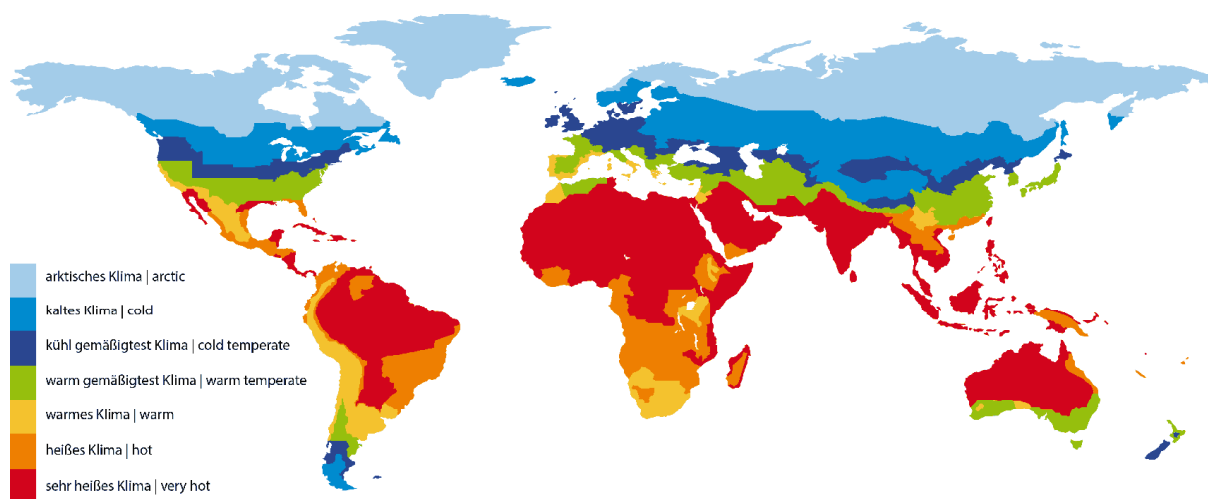
Passivhäuser stellen aufgrund der Möglichkeit, auf ein separates Heizsystem zu verzichten, hohe Anforderungen an die Qualität der verwendeten Bauteile. Dabei steigen die Anforderungen, je kälter das Klima ist. Darum hat das Passivhaus Institut Regionen gleicher Anforderung identifiziert und für diese Zertifizierungskriterien festgelegt. Die Kriterien sind auf der Homepage des Passivhaus Instituts als kostenfreier Download verfügbar.

Werden die unten zusammengefassten Anforderungen erreicht und ist eine gut geplante luftdichte Ebene nachgewiesen, kann ein Produkt als "Zertifizierte Passivhaus Komponente" ausgezeichnet werden.

Table 1: Adequate certification criteria

Climate zone	Hygiene criterion $f_{Rsi=0.25 \text{ m}^2\text{K/W}} \geq^3$	Comfort criterion U-value of the installed window <sup>1</sup> $\leq$	Efficiency criteria		
			U-value opaque to ambient $U_{\text{opaque}} * f_{PHI}^2 \leq$	Purely opaque details $f_{Rsi=0.25 \text{ m}^2\text{K/W}} \geq$	Absence of thermal bridges $\Psi_a \leq^4$
	[-]	[W/(m <sup>2</sup> K)]	[W/(m <sup>2</sup> K)]	[-]	[W/(mK)]
1 Arctic	0.80	0.45 (0.35)	0.09	0.90	0.01
2 Cold	0.75	0.65 (0.52)	0.12	0.88	
3 Cool, temperate	0.70	0.85 (0.70)	0.15	0.86	
4 Warm, temperate	0.65	1.05 (0.90)	0.25	0.82	

1 applies for vertical windows with a test size of 1.23\*1.48 m. The criteria for other transparent building components can be taken from the relevant certification criteria. Value in brackets: respective reference glazing.  
 2  $f_{R, PHI}$ : Reduction factor: always 1, exception: areas in contact with the ground and towards the unheated basement: 0.6  
 4 as a thermal bridge loss coefficient based on external dimensions and length. Specific constructions such as inner edges are exempted from this criterion.



## 2 Description of the certified system | *Systembeschreibung*

### 2.1 Opaque building envelop | *Opake Gebäudehülle*

The certified Passief Bouwblok is an Insulated Concrete Forms (ICF) facade system. The blocks are 400 mm wide and consist of two layers of Neopor, 0,031 W/(mK), which are firmly connected with plastic spacers. The 140mm gap is filled with concrete. The facade is finished with plaster. Stone strips and also facade cladding is also possible. The system can be combined with various types of (prefab) foundation and roof systems. The Passive House element certification is carried out with the Hectar floor system and self-supporting roof plates.

Der zertifizierte Passief Bouwblok ist ein Wandausystem aus Beton Schalungssteinen. Die Blöcke sind 400 mm breit und bestehen aus zwei Schichten Neopor, die fest mit Kunststoffabstandhaltern verbunden sind. Der 140mm Spalt ist mit Beton gefüllt. Die Fassade ist verputzt, kann aber auch mit Riemchen oder einer hinterlüfteten Fassade verkleidet werden. Das System kann gut mit verschiedenen Arten von (vorgefertigten) Fundament- und Dachsystemen kombiniert werden. Die Passivhaus-Elementzertifizierung erfolgt mit dem Hectar-Bodensystem und selbsttragenden Dachplatten.

### 2.2 Windows | *Fenster*

The windows, Enersign Primus, are made of spruce/fir frame (0.11 W/(mK)), insulated on the outside with thermoplastic foam and finished with aluminium. A 48 mm glazing and SWISSPACER Ultimate where taken into account. The window represents a very good energy-standard in itself. Connection details with a strong and rigid EPS-foam, Compacfoam, leads to low thermal bridges and high inner surface temperatures.

Die Fenster, Enersign Primus, bestehen aus Fichtenholzrahmen (0,11 W / (mK)), die außen mit thermoplastischem Schaum gedämmt und mit Aluminium versehen sind. Die Berechnungen wurden mit einer Verglasung von 48 mm und einem SWISSPACER Ultimate durchgeführt. Das Fenster an sich repräsentiert einen sehr guten Energie- und Qualitätsstandard. Verbindungsdetails mit einem starken und harten EPS-Schaum, Compacfoam, führen zu niedrigen Wärmebrücken und hohen inneren Oberflächentemperaturen.

### 2.3 Airtightness concept | *Luftdichtheitskonzept*

The in situ concrete floor construction, the interior plaster and the OSB boards in the roof are the airtight layer. The airtight connections between floor-outside walls, outside wall-roof and outside wall-windows are provided by properly applied Cantex, a multifunctional liquid rubber.

Die vor Ort gegossene Betonbodenplatte, der Innenputz der Wände und die Holzplatten an der Innenseite der Dachelemente bilden die luftdichte Hülle. Die luftdichten Verbindungen zwischen Bodenplatte-Außenfassaden, Außenfassaden-Dachelementen und Außenfassaden-Fenstern werden mit sorgfältig und korrekt ausgeführtem Cantex, einem multifunktionalen Flüssiggummi hergestellt.

## 3 Evaluation | *Bewertung*

The examined building system with the indicated details meets the PHI criteria for Certified Passive House Components.

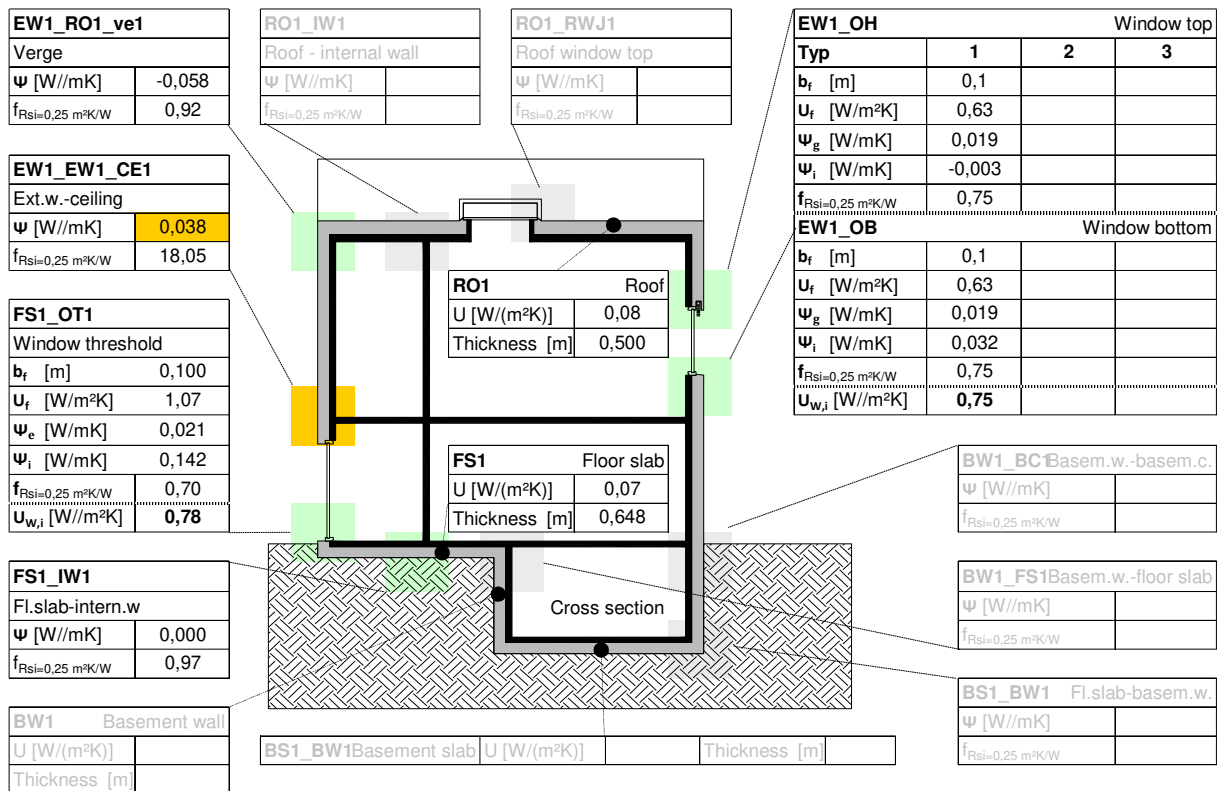
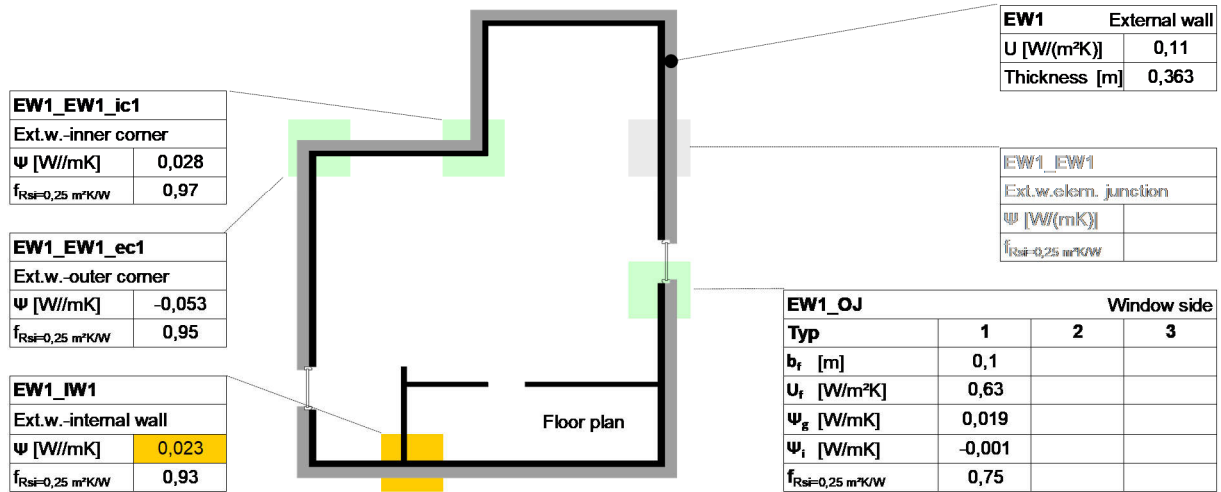
*Das untersuchte Bausystem entspricht den Anforderungen an eine Zertifizierte Passivhaus Komponente.*

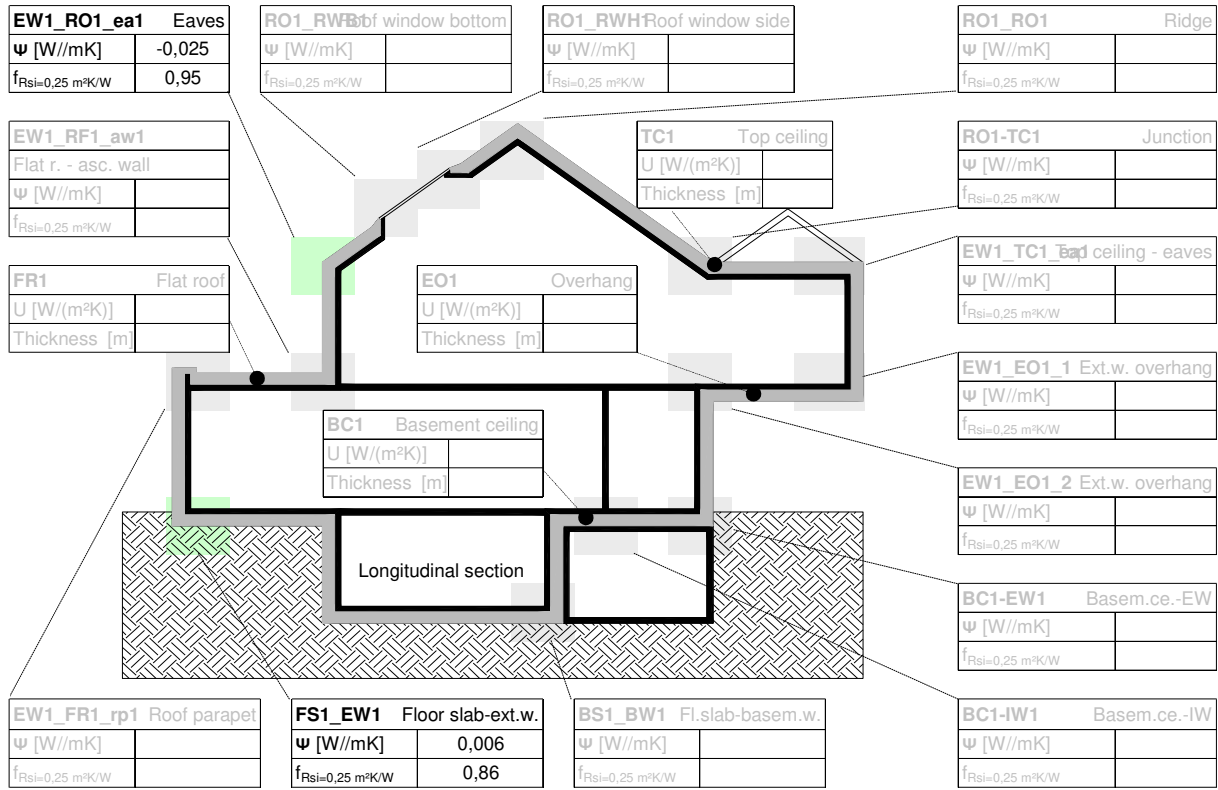


## 4 Summary of the results | Zusammenfassung der Ergebnisse

■ Thermal bridge not calculated  
■ Criteria achieved

■ Efficiency criteria not achieved  
■ Hygiene- or comfortcriterion not achieved





## 5 Using the results in the PHPP | Verwendung der Ergebnisse im PHPP

The following points are relevant for working with the here presented results in the Passive House Planning Package (PHPP):

- For the system being certified here, the thermal bridges in the regular construction of the buildings shell resulting from regularly occurring interruptions are already included in the U-values by using equivalent thermal conductivities for the materials of the interrupted layers. They do not have to be considered further.
- The results of the calculation of the linear thermal transmittance are always determined based on the external dimensions.
- Additional point thermal bridges may have to be taken into account.

*Die folgenden Punkte sind für die Arbeit mit den hier zusammengefassten Ergebnissen im Passivhaus Projektierungs-Paket (PHPP) zu beachten:*

- *Die im regulären Aufbau der Bauteile vorkommenden Wärmebrücken sind über äquivalente Wärmeleitfähigkeiten der betreffenden Bauteilschichten bereits in den U-Werten der Konstruktionen erfasst und müssen nicht weiter berücksichtigt werden.*
- *Alle linearen Wärmebrücken gelten für den Außenmaßbezug.*
- *Zusätzliche punktförmige Wärmebrücken sind zu berücksichtigen.*

## 6 Legal information | Rechtliche Hinweise

The following information should be kept in mind when planning and executing the detail solutions documented in this report:

The detail drawings in this documentation are schematic and might be adapted for the specific constructions. Sealing of the construction against moisture and the absence of condensation as well as the check of hydrothermal matters was not the subject of this examination. Where necessary, this should be carried out in accordance with the accepted technical standards. The responsibility for checking the above mentioned points lies with the applicant for the certification procedure and/or the user.

The present documentation does not allow conclusions to be drawn regarding other characteristics of the examined construction that may determine its performance and quality. In particular, this documentation is not a substitute for building authority approval.

The scope of the examination and accountability of the certification is limited to the testing routines with regard to compliance with the stated criteria of the Passive House Institute. A legal basis for making any claims against the Passive House Institute based on the information provided in this report is excluded

*Die folgenden Informationen sind bei der Planung und Ausführung der in diesem Bericht gezeigten Details zu beachten:*

*Die Detailzeichnungen in diesem Bericht sind schematisch und beispielhaft. Sie müssen evtl. auf die Spezifika auszuführender Gebäude angepasst werden. Hygrothermische Aspekte wurden im Rahmen dieser Zertifizierung nicht betrachtet. Wo nötig sollten diese Betrachtungen entsprechend den gültigen Regeln der Technik vorgenommen werden. Die Verantwortung der Umsetzung oben genannter Punkte obliegt dem Hersteller oder Anwender des Bausystems.*

*Die vorliegende Dokumentation erlaubt keine Rückschlüsse auf andere als die überprüften Punkte. Sie stellt insbesondere keinen Ersatz für eine bauaufsichtliche Zulassung dar.*

*Aus der Zertifizierung oder diesem Bericht und den darin veröffentlichten Informationen können keine Ansprüche gegen das Passivhaus abgeleitet werden.*

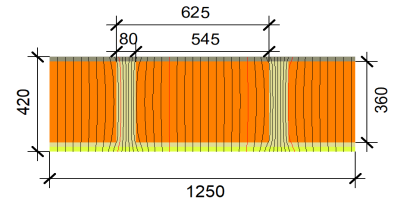


# Appendix 1: U-value of building assemblies

ICF Moulding B.V.: Passiefbouwblok ID: 1810wa03 for cool, tempered climate



Acronym	Building assembly description		Interior insulation?
<b>RO1</b>	<b>Roof</b>		<input type="checkbox"/>
Orientation of building element	1-Roof	Adjacent to	3-Ventilated
		interior $R_{si}$	0,10
		Heat transmission resistance [m <sup>2</sup> K/W]	exterior $R_{se}$ 0,10
<b>U-value determined by thermal simulation (see appendix 2)</b>			
length of model [m]	$\Delta\theta$ [K]	thermal flux [W/m]	
1,250	30	4,8510	
			<b>U-value [W/(m<sup>2</sup>K)]</b>
			<b>0,129</b>
<b>U-value determined according to PHPP</b>			
Material of Layer	$\lambda$ [W/(mK)]	Description	Thickness [mm]
Woodfibre board 400 kg/m <sup>3</sup>	0,100	According to ISO 10456	20,0
EQ-insulation roof	0,051	Insulation 0.04 W/(mK) 545 mm / Timber 0.13 W/(mK) 80 mm, e= 625 mm	360,0
Soft wood / OSB	0,130	According to ISO 10456	20,0
Gypsum board	0,250	According to ISO 10456	20,0
			<b>Total</b>
			<b>42,0</b> cm
U-value supplement			
			<b>U-value: 0,129</b> W/(m <sup>2</sup> K)





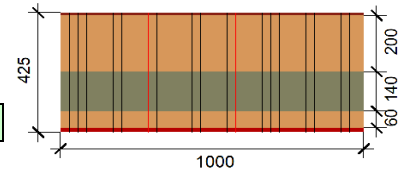
Acronym: **EW1** Building assembly description: **External wall** Interior insulation?

Orientation of building element: **2-Wall** Adjacent to: **1-Outdoor air** Heat transmission resistance [m<sup>2</sup>K/W]  
 interior R<sub>si</sub>: **0,13** exterior R<sub>se</sub>: **0,04**

**U-value determined by thermal simulation (see appendix 2)**

length of model [m]	Δθ [K]	thermal flux [W/m]
<b>1,000</b>	<b>30</b>	<b>3,4648</b>

**U-value [W/(m<sup>2</sup>K)]**  
**0,115**



**U-value determined according to PHPP**

Material of Layer	λ [W/(mK)]	Description	Thickness [mm]
Interior plaster	0,570	According to EN 10456	15,0
Joma EPS	0,031	According to technical approval incl. Safety marging according to DIN 4106-4	60
Concrete 1% steel	2,300	According to EN 10456	140
Joma EPS	0,031	According to technical approval incl. Safety marging according to DIN 4106-4	200
Organic compound plaster	0,700	According to DIN 4108-4	10
Total			<b>42,5</b> cm

U-value supplement  W/(m<sup>2</sup>K)

**U-value:** **0,115** W/(m<sup>2</sup>K)

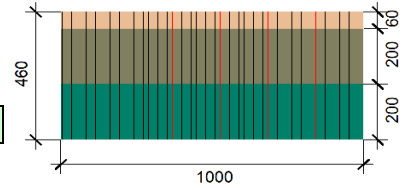
Acronym **FS1** Building assembly description **Floor slab** Interior insulation?

Orientation of building element **3-Ground** Adjacent to **2-Ground** Heat transmission resistance [m<sup>2</sup>K/W]  
 interior R<sub>si</sub> **0,17** exterior R<sub>se</sub> **0,00**

**U-value determined by thermal simulation (see appendix 2)**

length of model [m]	Δθ [K]	thermal flux [W/m]
<b>1,000</b>	30	<b>6,3234</b>

**U-value [W/(m<sup>2</sup>K)]**  
**0,211**



**U-value determined according to PHPP**

Material of Layer	λ [W/(mK)]	Description
<b>Cement screed</b>	<b>1,400</b>	<b>According to DIN 4108-4</b>
<b>Concrete, 1% Steel</b>	<b>2,300</b>	<b>According to ISO 10456</b>
<b>Unidek EPS150</b>	<b>0,045</b>	<b>According to manufacturer incl. safety margin</b>

Thickness [mm]
<b>60</b>
<b>200</b>
<b>200</b>
<b>Total 46,0</b> cm

**U-value: 0,211** W/(m<sup>2</sup>K)



## Appendix 2: Thermal simulations | Wärmestromsimulationen

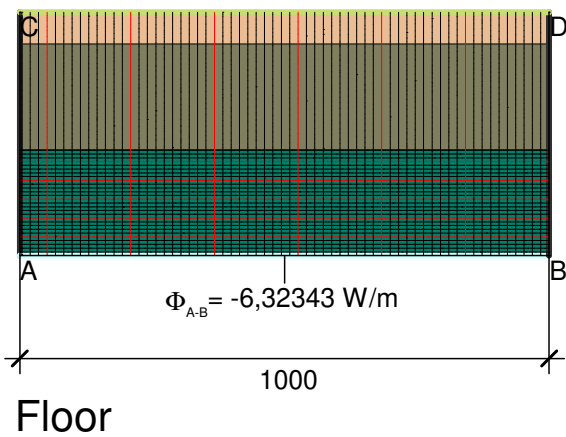
Passive House Institute

Wall, roof, ground | Wand, Dach, Boden  
Windows | Fenster



# Wall, roof, ground | Wand, Dach, Boden



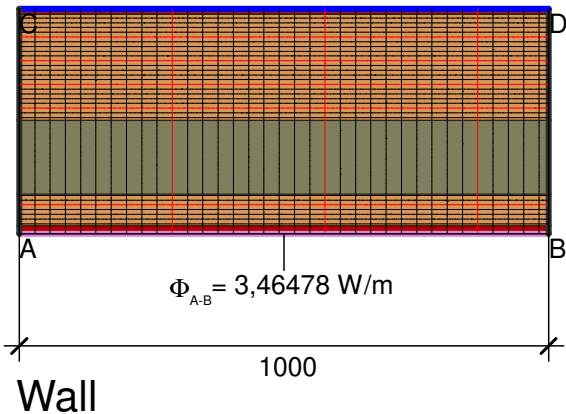


Material	$\lambda$ [W/(m·K)]	$\epsilon$
Cement screed   Zement-Estrich 4108	1,400	0,900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
Unidek EPS150 034	0,045	0,900

Boundary Condition	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]
Adiabatic   Adiabat		
Gorund   Erdreich	-10,000	
Int. flux down   Innen abwärts	20,000	0,170

$$U_{\text{eq A-B}} = \frac{\Phi}{\Delta T \cdot b} = \frac{6,323}{30,000 \cdot 1,000} = 0,211 \text{ W}/(\text{m}^2 \cdot \text{K})$$

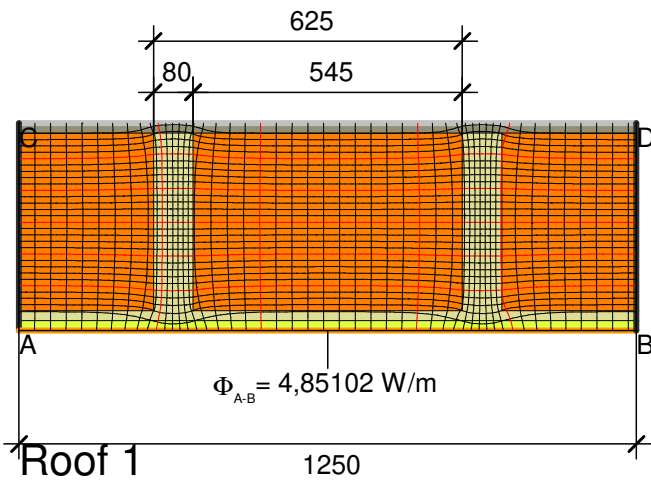


Material	$\lambda$ [W/(m·K)]	$\epsilon$
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900

Boundary Condition	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]
Adiabatic   Adiabat		
Exterior   Außen	-10,000	0,040
Interior   Innen	20,000	0,130

$$U_{\text{eq A-B}} = \frac{\Phi}{\Delta T \cdot b} = \frac{3,465}{30,000 \cdot 1,000} = 0,115 \text{ W}/(\text{m}^2 \cdot \text{K})$$

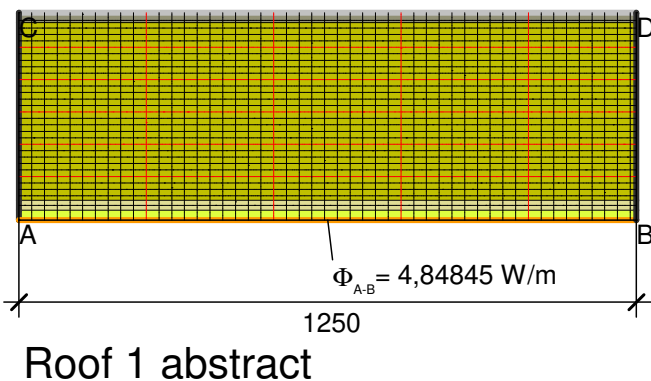


Material	$\lambda$ [W/(m·K)]	$\epsilon$
Gypsum board   Gipskartonplatten 900 kg/m3 10456	0,250	0,900
Insulation   Wärmedämmung 040	0,040	0,900
Softwood, OSB   Weichholz, OSB 10456	0,130	0,900
Woodfibre board   Holzfaserplatte 400 kg/m3	0,100	0,900

Boundary Condition	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]
Adiabatic   Adiabat		
Exterior roof   Außen Dach	-10,000	0,100
Interior up.   Innen auf.	20,000	0,100

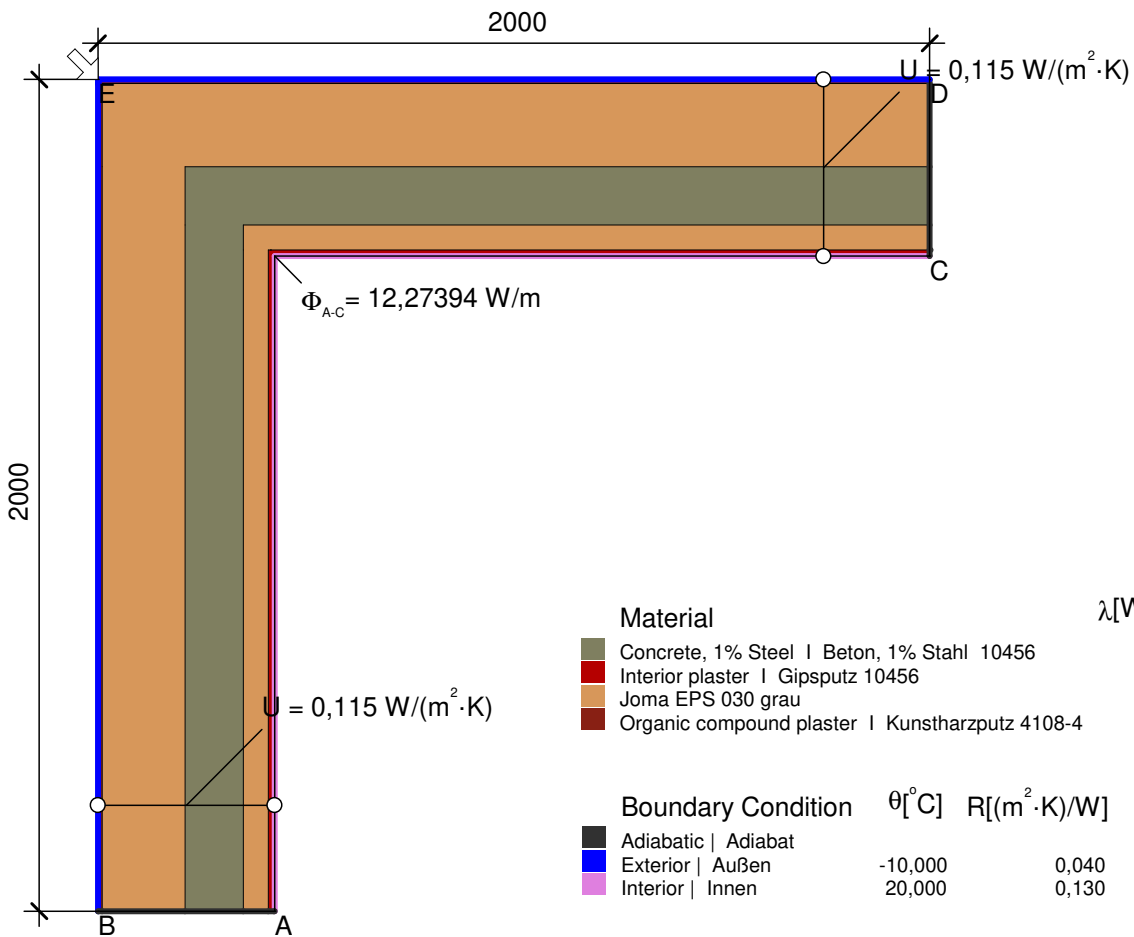
$$U_{\text{eq A-B}} = \frac{\Phi}{\Delta T \cdot b} = \frac{4,851}{30,000 \cdot 1,250} = 0,129 \text{ W}/(\text{m}^2 \cdot \text{K})$$



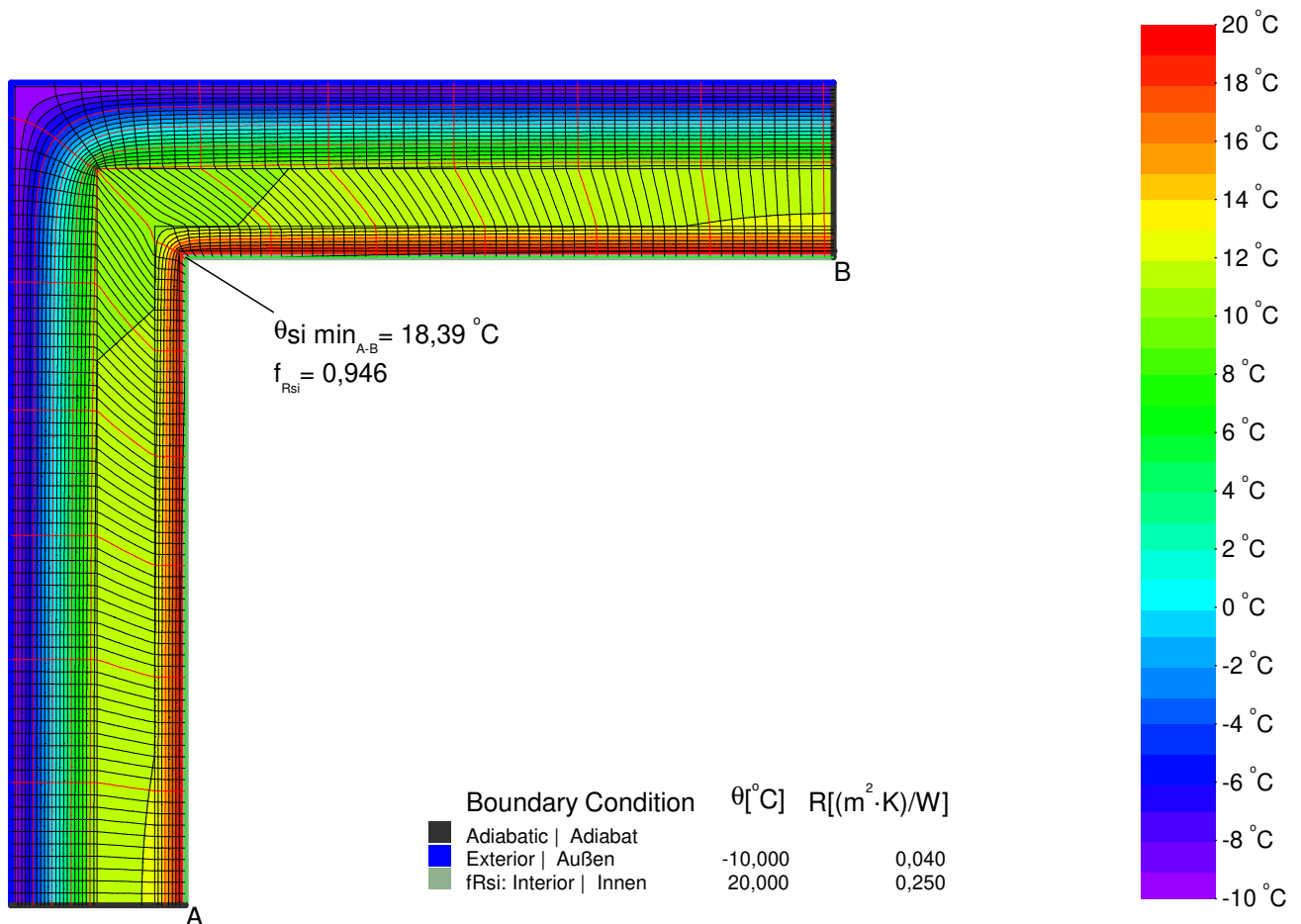
Material	$\lambda$ [W/(m·K)]	$\epsilon$
EQ-insulation-roof	0,051	0,900
Gypsum board   Gipskartonplatten 900 kg/m3 10456	0,250	0,900
Softwood, OSB   Weichholz, OSB 10456	0,130	0,900
Woodfibre board   Holzfaserplatte 400 kg/m3	0,100	0,900

$$U_{\text{eq A-B}} = \frac{\Phi}{\Delta T \cdot b} = \frac{4,848}{30,000 \cdot 1,250} = 0,129 \text{ W}/(\text{m}^2 \cdot \text{K})$$



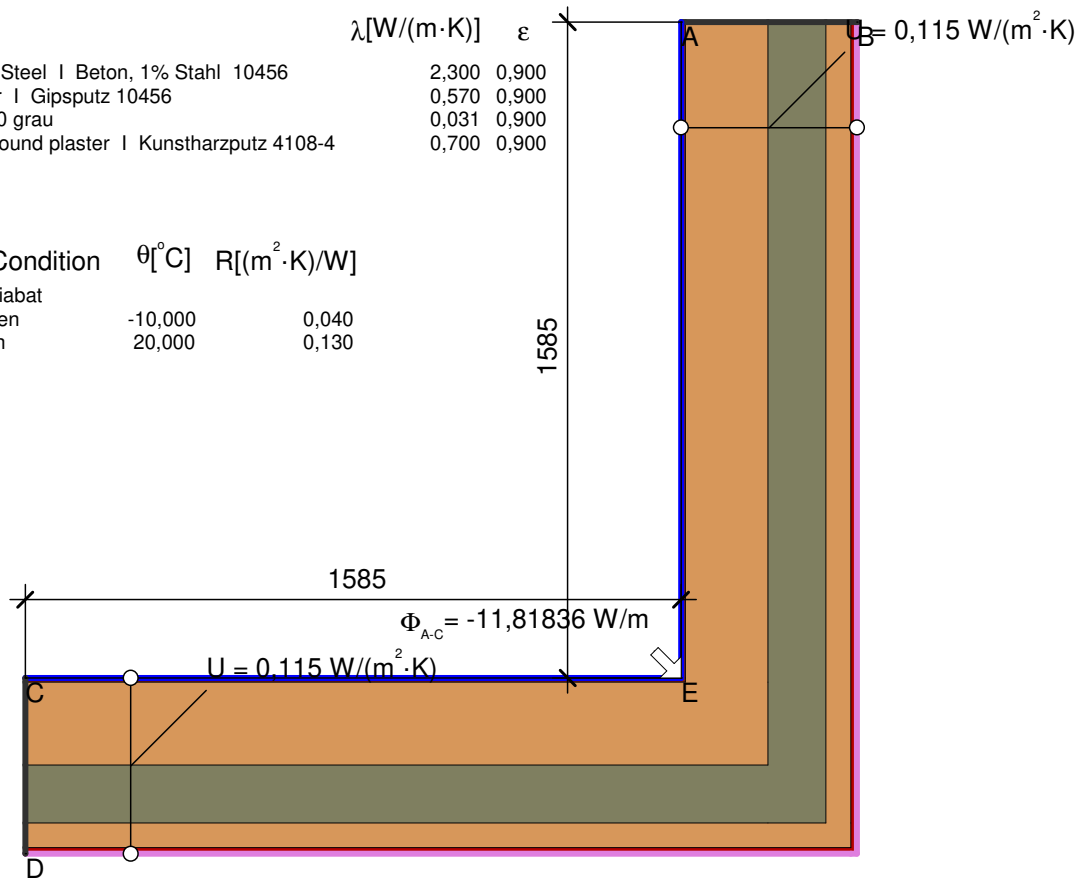


$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{12,274}{30,000} - 0,115 \cdot 2,000 - 0,115 \cdot 2,000 = -0,053 \text{ W}/(\text{m} \cdot \text{K})$$



Material	$\lambda$ [W/(m·K)]	$\epsilon$
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900

Boundary Condition	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]
Adiabatic   Adiatat		
Exterior   Außen	-10,000	0,040
Interior   Innen	20,000	0,130

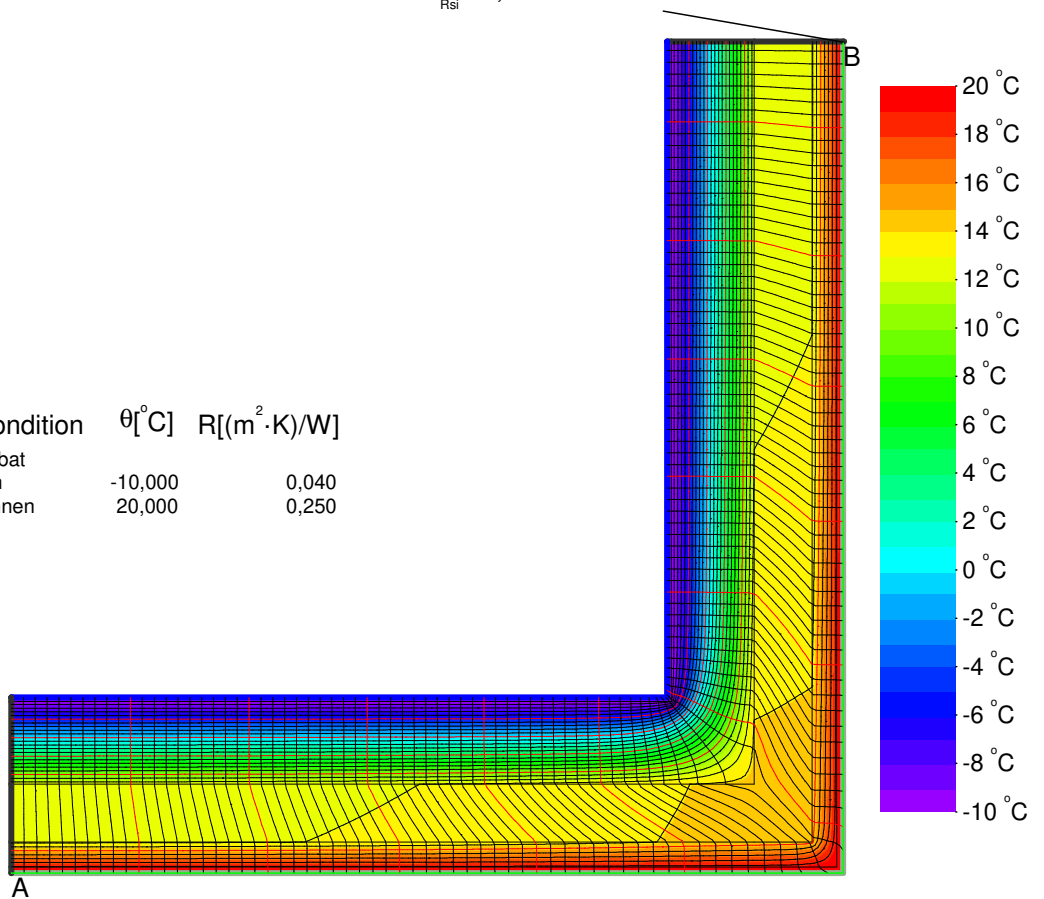


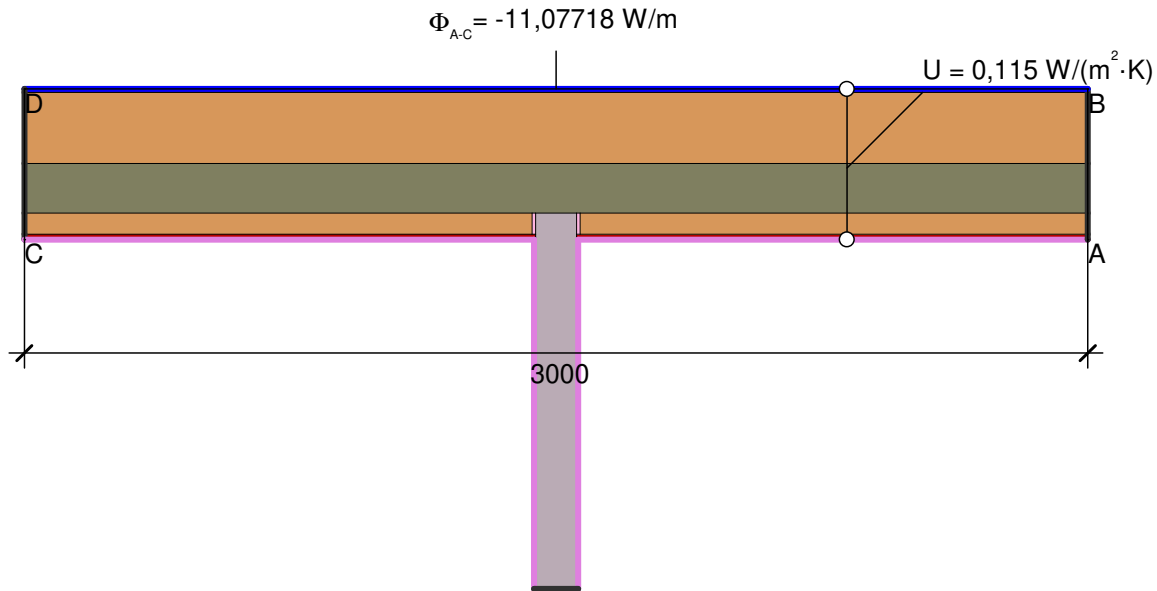
$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{11,818}{30,000} - 0,115 \cdot 1,585 - 0,115 \cdot 1,585 = 0,028 \text{ W}/(\text{m} \cdot \text{K})$$

$$\theta_{si \min}_{A-B} = 19,19 \text{ } ^\circ\text{C}$$

$$f_{Rsi} = 0,973$$

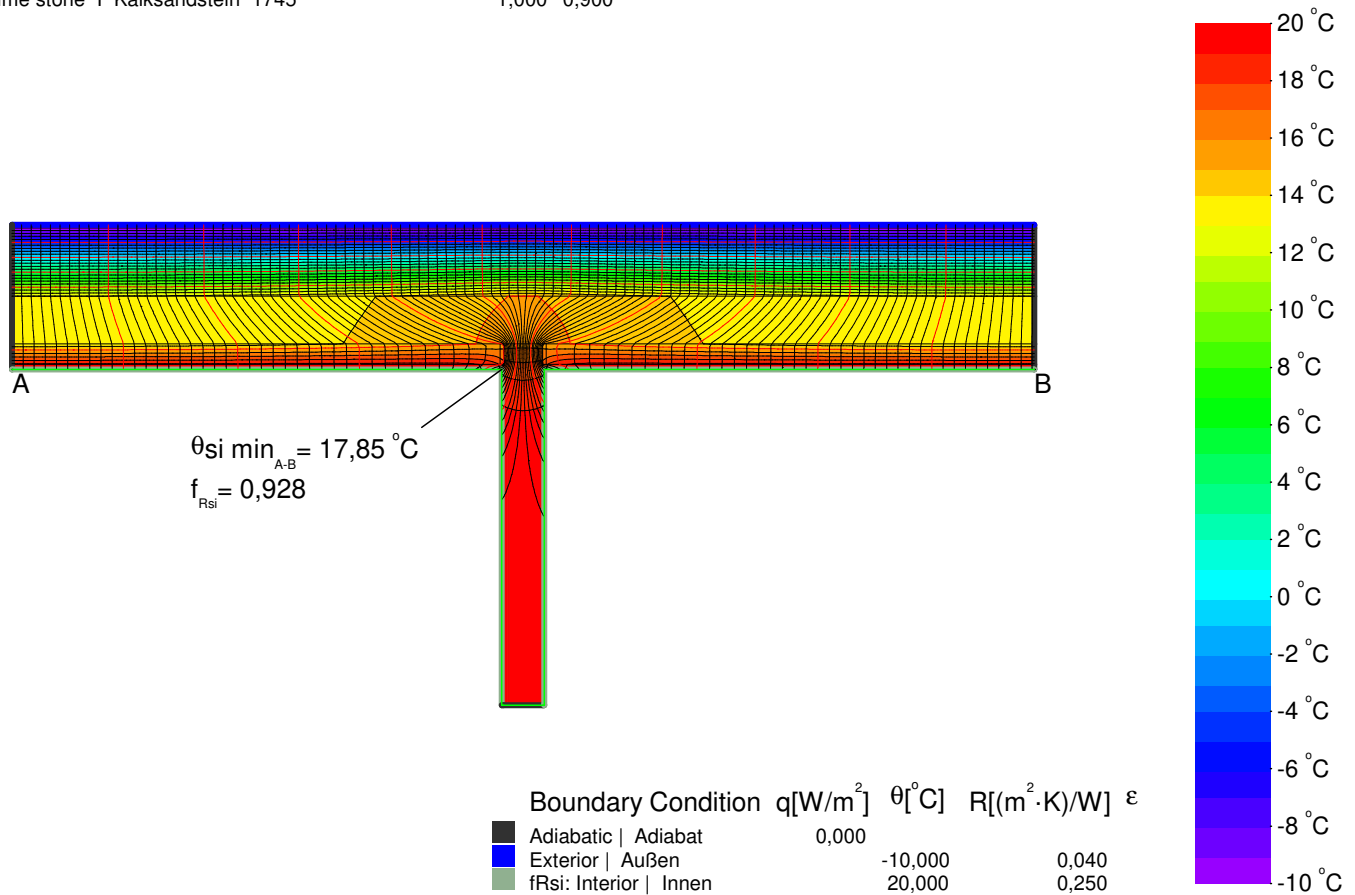
Boundary Condition	$\theta$ [°C]	$R$ [(m <sup>2</sup> ·K)/W]
Adiabatic   Adiatat		
Exterior   Außen	-10,000	0,040
fRsi: Interior   Innen	20,000	0,250



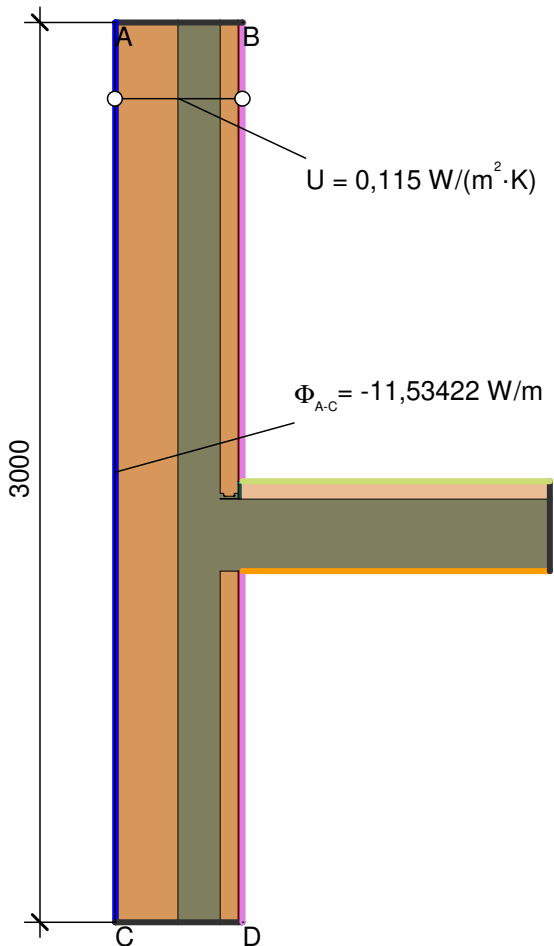


$$\Psi_{A-C} = \frac{\Phi}{\Delta T} - U_i \cdot b_i = \frac{11,077}{30,000} - 0,115 \cdot 3,000 = 0,023 \text{ W}/(\text{m} \cdot \text{K})$$

Material	$\lambda[\text{W}/(\text{m} \cdot \text{K})]$	$\epsilon$	Boundary Condition	$\theta[^\circ\text{C}]$	$R[(\text{m}^2 \cdot \text{K})/\text{W}]$
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900	Adiabatic   Adiat		
Interior plaster   Gipsputz 10456	0,570	0,900	Exterior   Außen	-10,000	0,040
Joma EPS 030 grau	0,031	0,900	Interior   Innen	20,000	0,130
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900			
PU in-situ foam   PU-Ortschaum 040	0,040	0,900			
Sand-lime stone   Kalksandstein 1745	1,000	0,900			



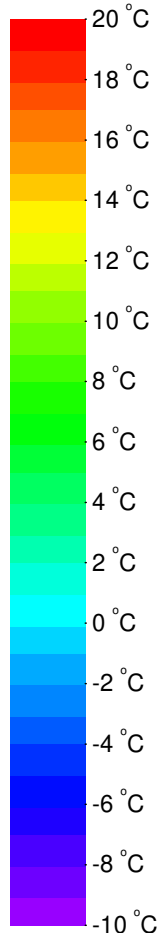
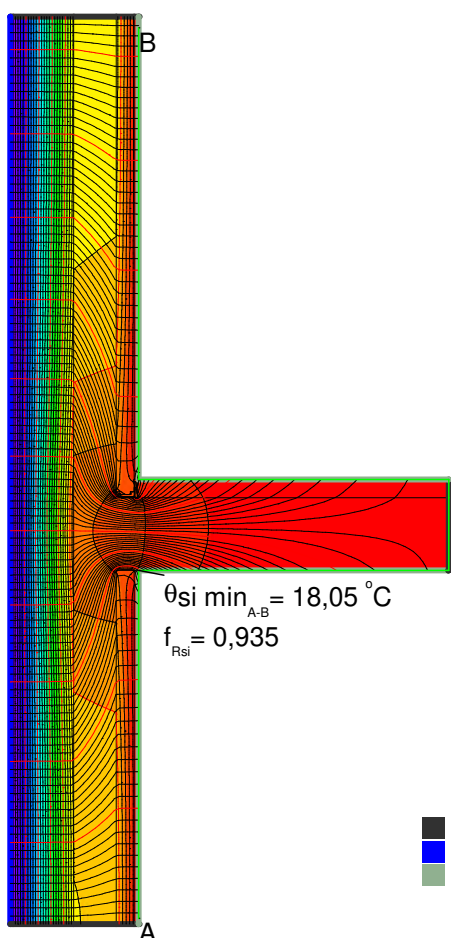




Material	$\lambda$ [W/(m·K)]	$\epsilon$
Cement screed   Zement-Estrich 4108	1,400	0,900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
Insulation   Wärmedämmung 035	0,035	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900
Steel   Stahl	50,000	0,900

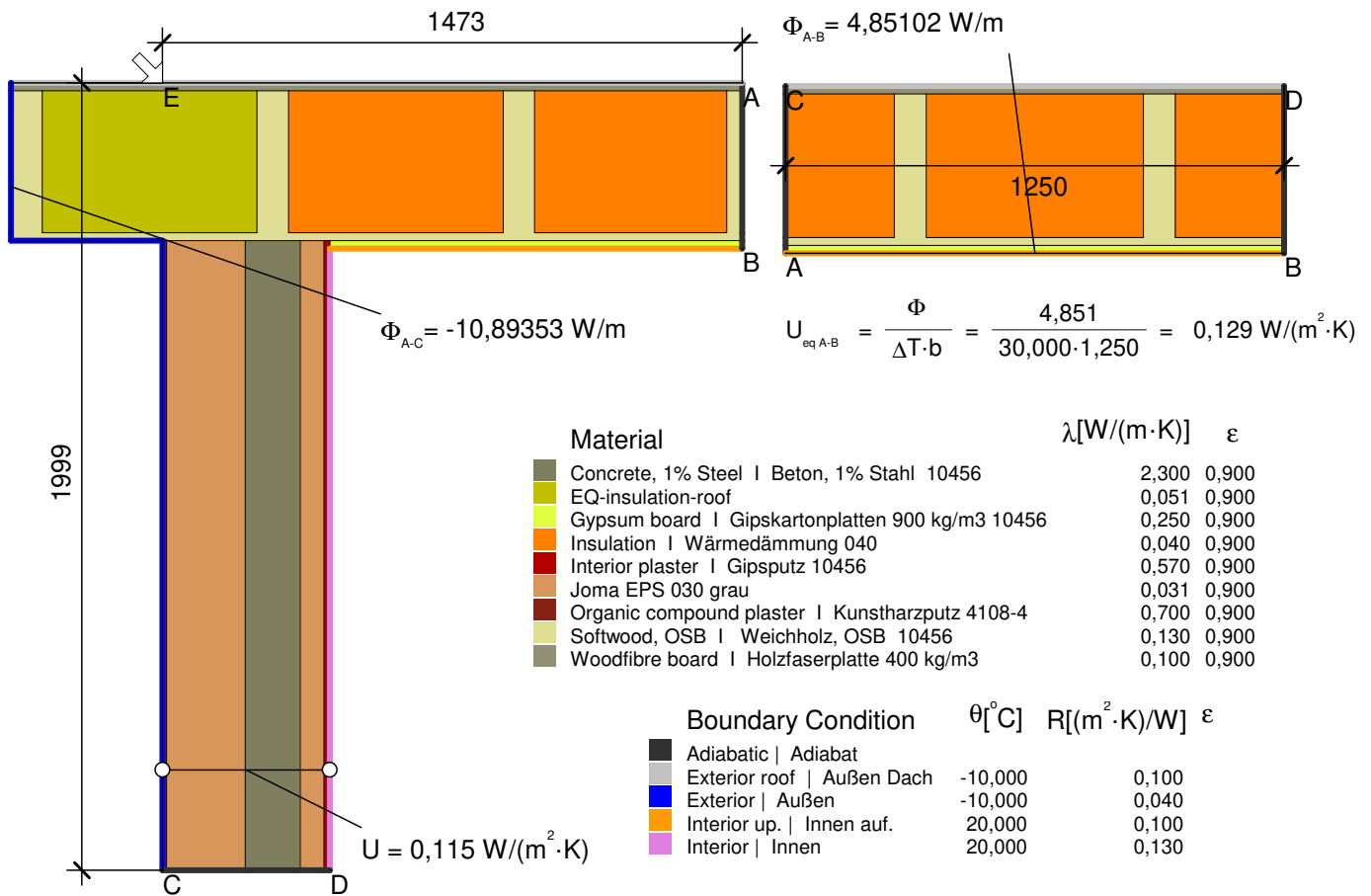
Boundary Condition	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiatat			
Exterior   Außen	-10,000	0,040	
Int. flux down   Innen abwärts	20,000	0,170	
Interior up.   Innen auf.	20,000	0,100	
Interior   Innen	20,000	0,130	

$$\psi_{A-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 = \frac{11,534}{30,000} - 0,115 \cdot 3,000 = 0,038 \text{ W/(m·K)}$$

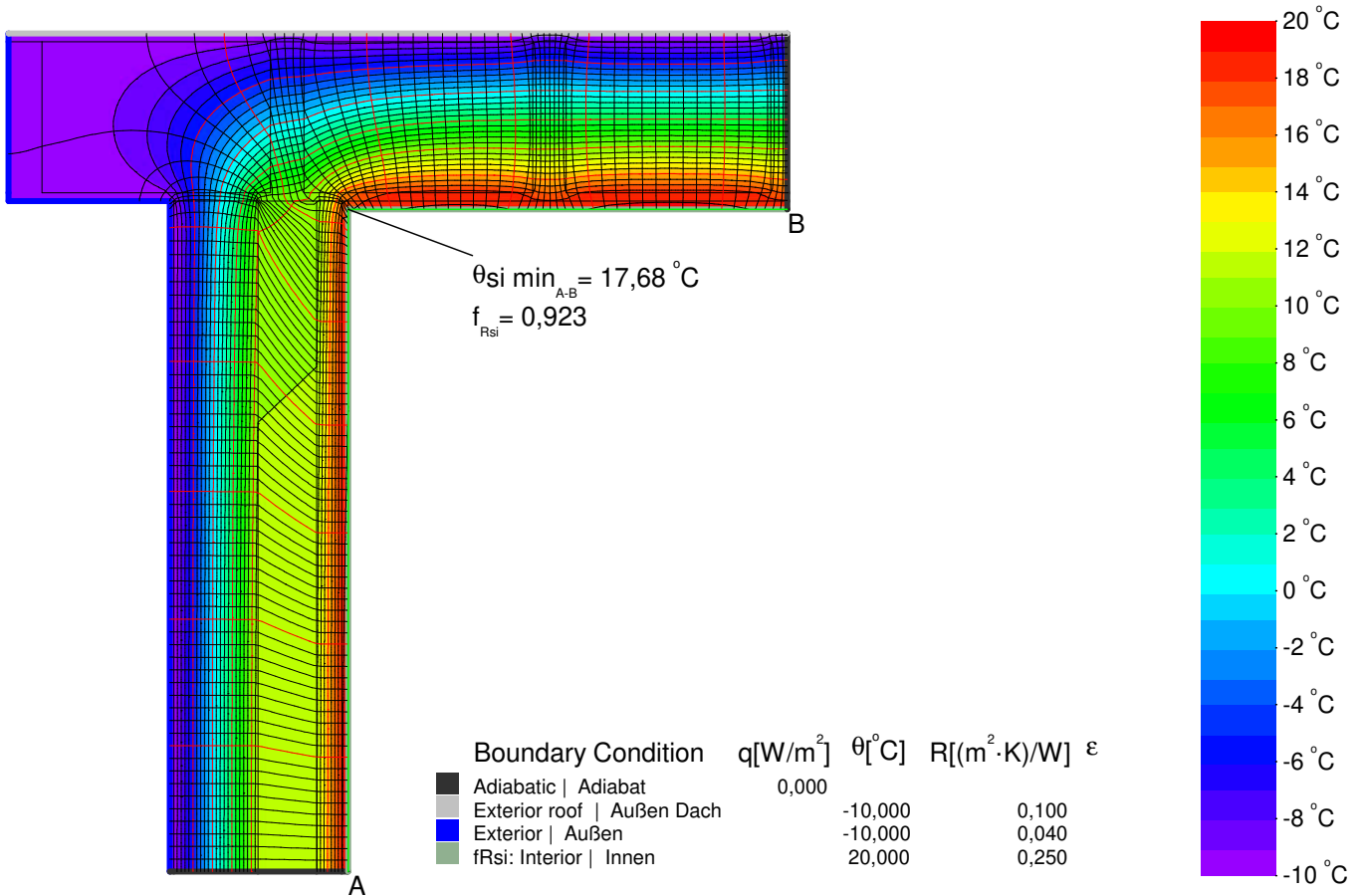


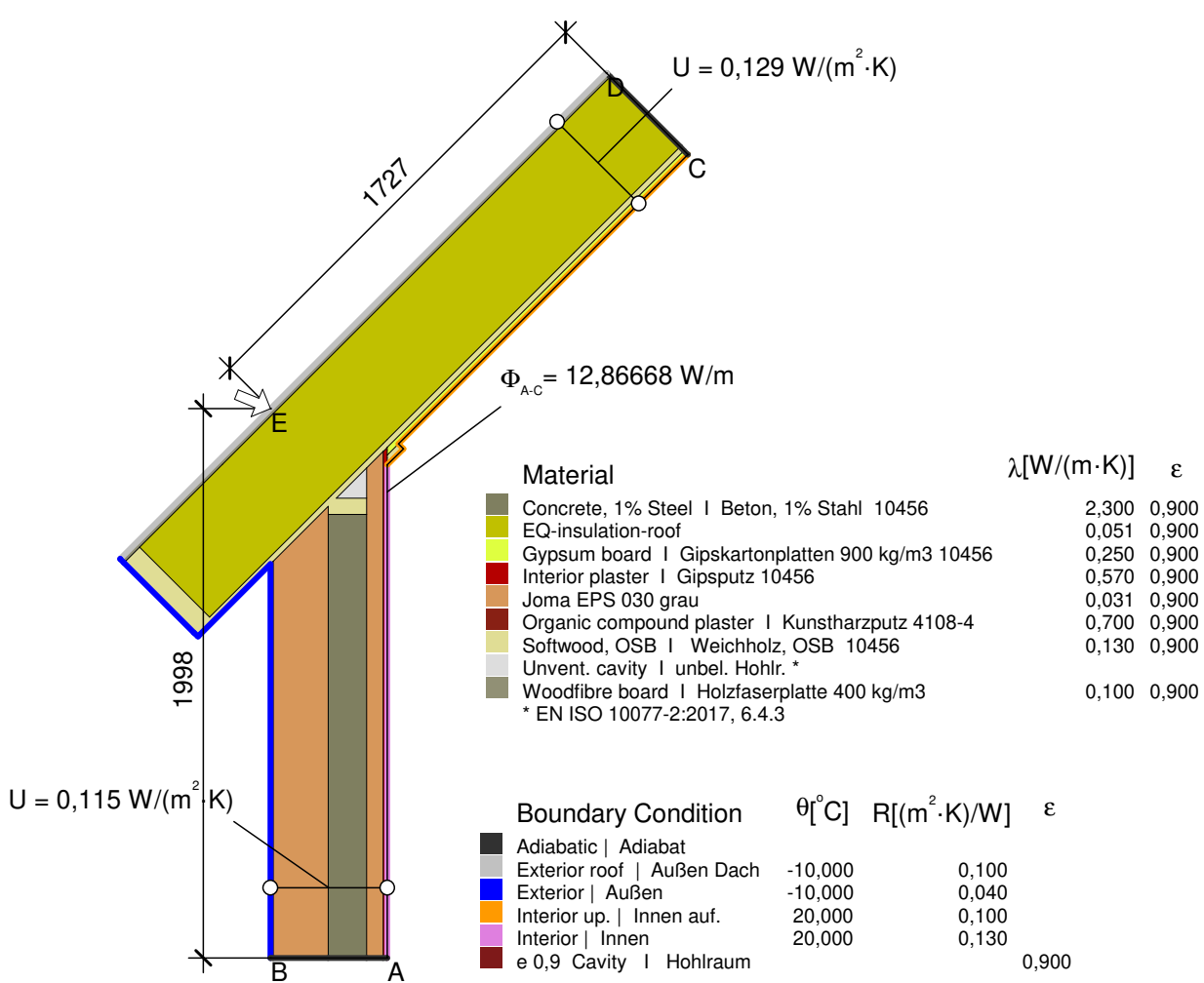
Boundary Condition	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiatat			
Exterior   Außen	-10,000	0,040	
fRsi: Interior   Innen	20,000	0,250	



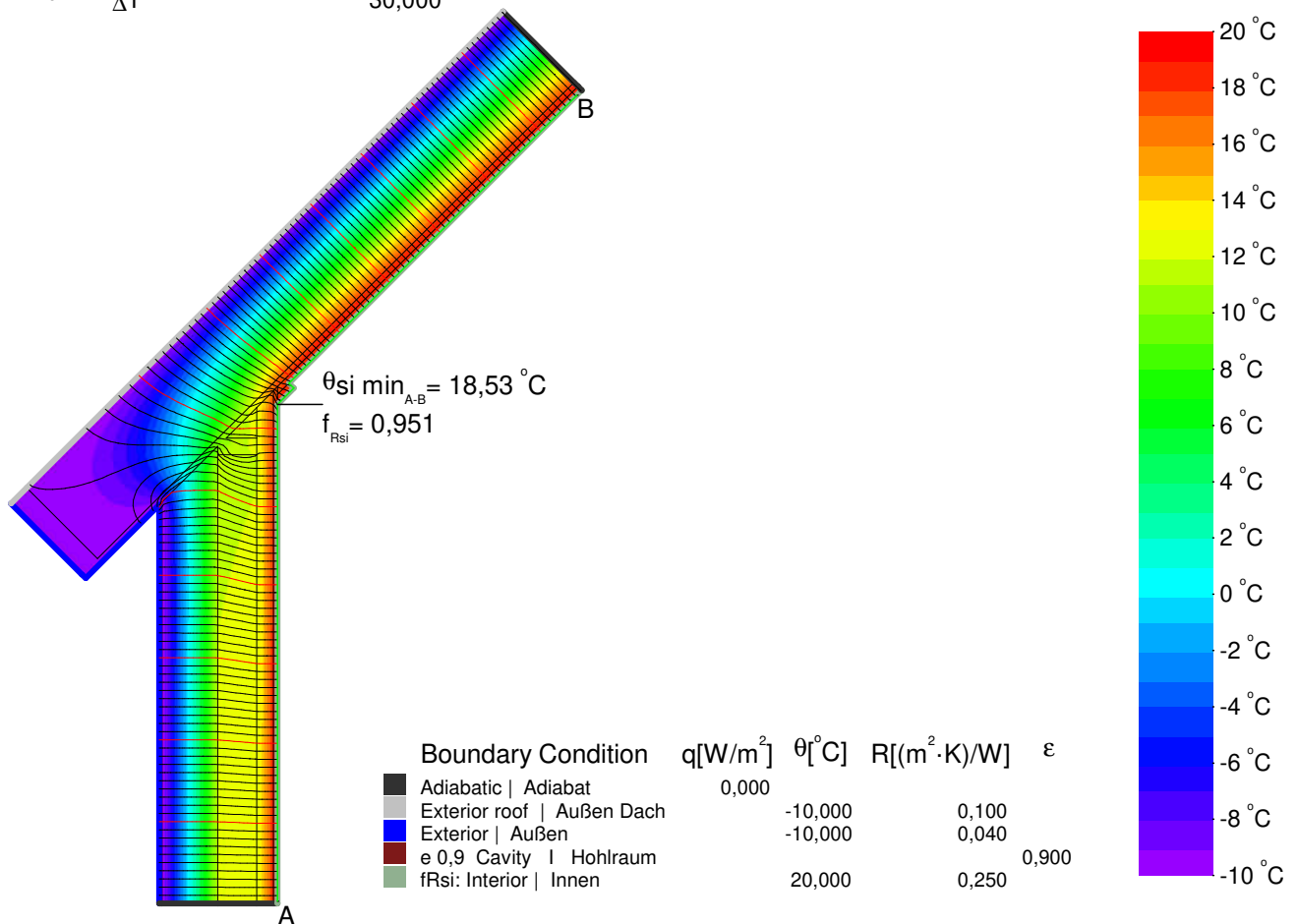


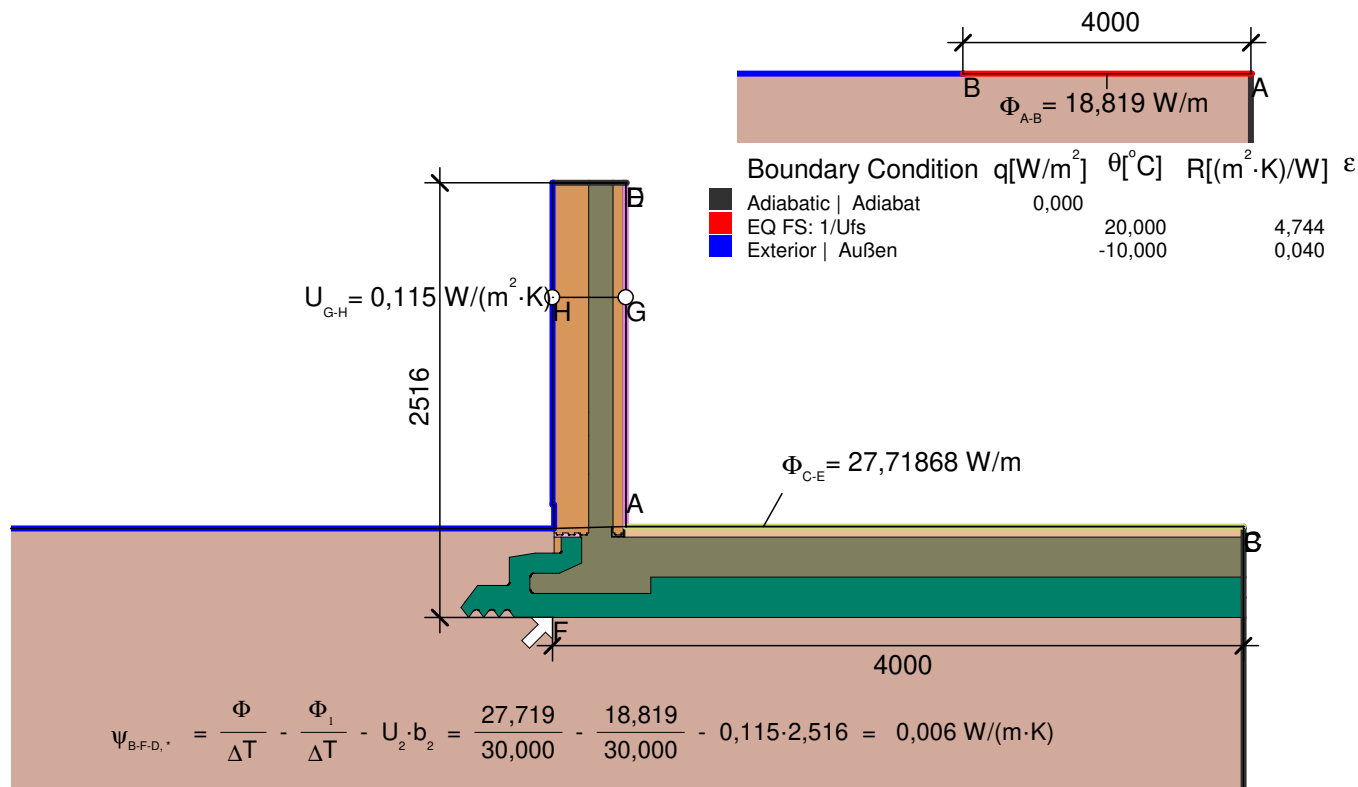
$$\psi_{A-E,C,\cdot} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{10,894}{30,000} - 0,129 \cdot 1,473 - 0,115 \cdot 1,999 = -0,058 \text{ W}/(\text{m} \cdot \text{K})$$





$$\Psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{12,867}{30,000} - 0,115 \cdot 1,998 - 0,129 \cdot 1,727 = -0,025 \text{ W/(m} \cdot \text{K)}$$





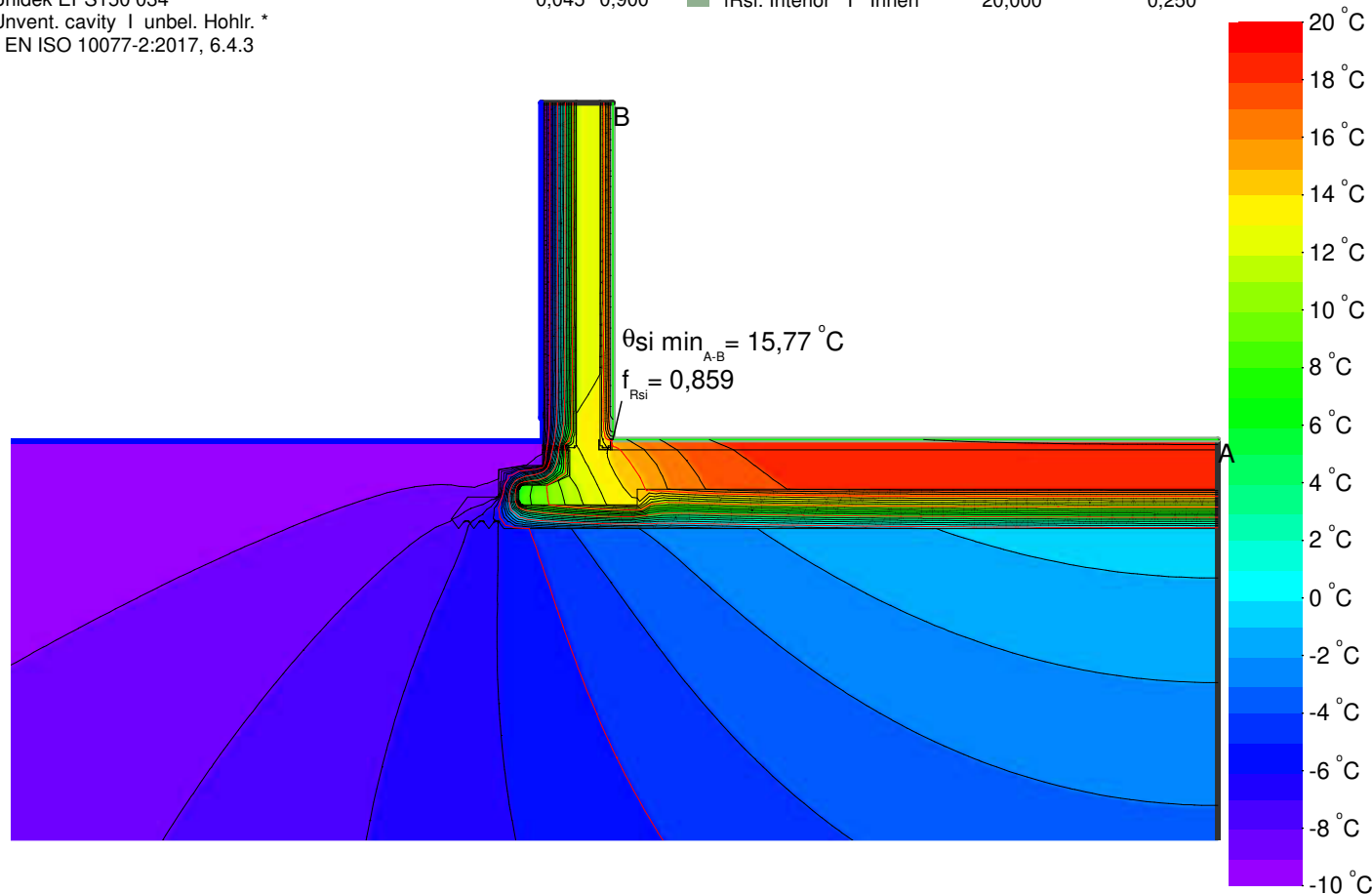
$$\psi_{B-F,D,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{27,719}{30,000} - \frac{18,819}{30,000} - 0,115 \cdot 2,516 = 0,006 \text{ W/(m} \cdot \text{K)}$$

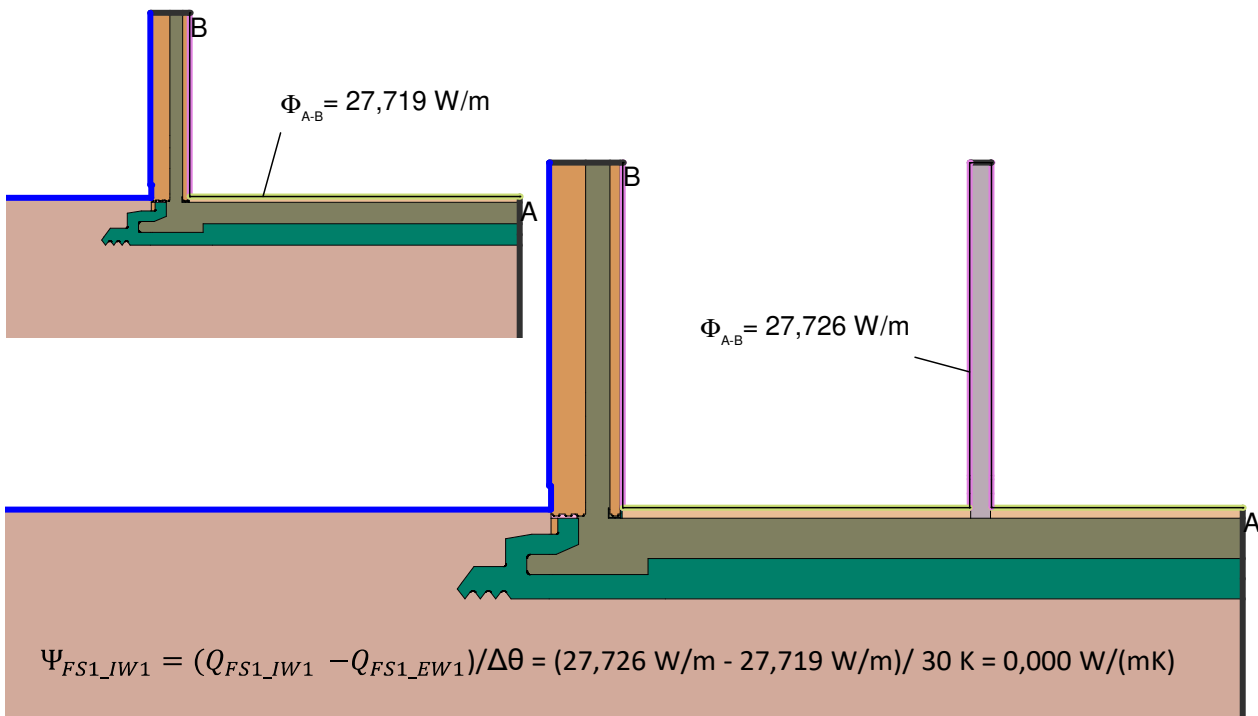
Material	$\lambda[\text{W}/(\text{m} \cdot \text{K})]$	$\epsilon$
Cement screed   Zement-Estrich 4108	1,400	0,900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
Ground   Erdreich	2,000	0,900
Insulation   Wärmedämmung 035	0,035	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900
PU in-situ foam   PU-Ortschaum 040	0,040	0,900
Polyvinylchloride (PVC)	0,170	0,900
Steel   Stahl	50,000	0,900
Unidek EPS150 034	0,045	0,900
Unvent. cavity   unbel. Hohlr. *		

\* EN ISO 10077-2:2017, 6.4.3

Boundary Condition	$\theta[^\circ\text{C}]$	$R[(\text{m}^2 \cdot \text{K})/\text{W}]$
Adiabatic   Adiat		
Exterior   Außen	-10,000	0,040
Int. flux down   Innen abwärts	20,000	0,170
Interior   Innen	20,000	0,130

Boundary Condition	$\theta[^\circ\text{C}]$	$R[(\text{m}^2 \cdot \text{K})/\text{W}]$
Adiabatic   Adiat		
Exterior, normal	-10,000	0,040
fRsi: Interior   Innen	20,000	0,250



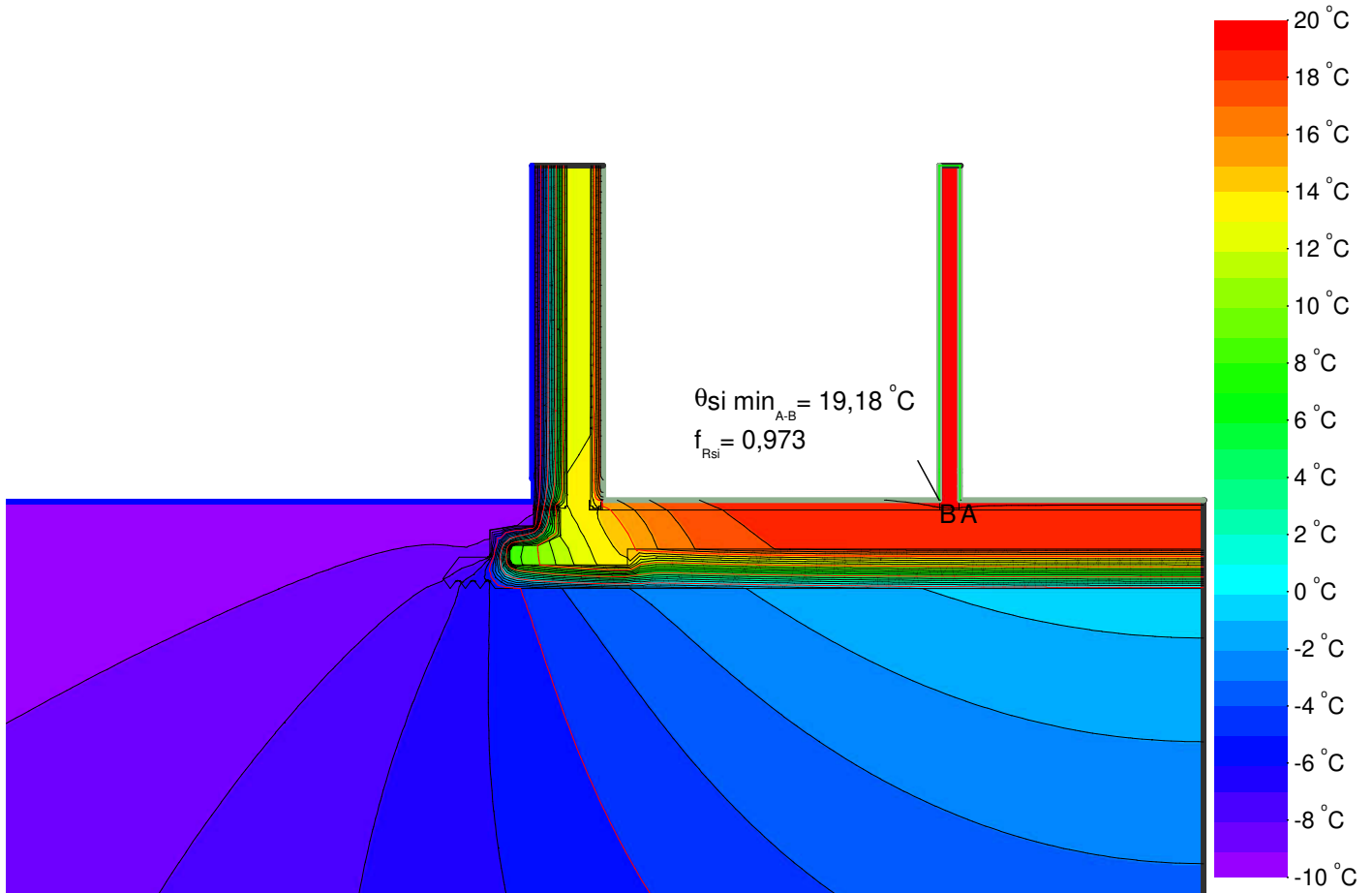


Material	$\lambda[\text{W}/(\text{m}\cdot\text{K})]$	$\epsilon$	Boundary Condition	$\theta[^\circ\text{C}]$	$R[(\text{m}^2\cdot\text{K})/\text{W}]$
Cement screed   Zement-Estrich 4108	1,400	0,900	Adiabatic   Adiatat		
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900	Exterior   Außen	-10,000	0,040
Ground   Erdreich	2,000	0,900	Int. flux down   Innen abwärts	20,000	0,170
Insulation   Wärmedämmung 035	0,035	0,900	Interior   Innen	20,000	0,130
Interior plaster   Gipsputz 10456	0,570	0,900	Interior   Innen	20,000	0,130
Joma EPS 030 grau	0,031	0,900			
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900			
PU in-situ foam   PU-Ortschaum 040	0,040	0,900			
Polyvinylchloride (PVC)	0,170	0,900			
Sand-lime stone   Kalksandstein 1745	1,000	0,900			
Steel   Stahl	50,000	0,900			
Unidek EPS150 034	0,045	0,900			
Unvent. cavity   unbel. Hohlr. *					











  

Boundary Condition	$\theta[^\circ\text{C}]$	$R[(\text{m}^2\cdot\text{K})/\text{W}]$
Adiabatic   Adiatat		
Exterior   Außen	-10,000	0,040
fRsi: Interior   Innen	20,000	0,250

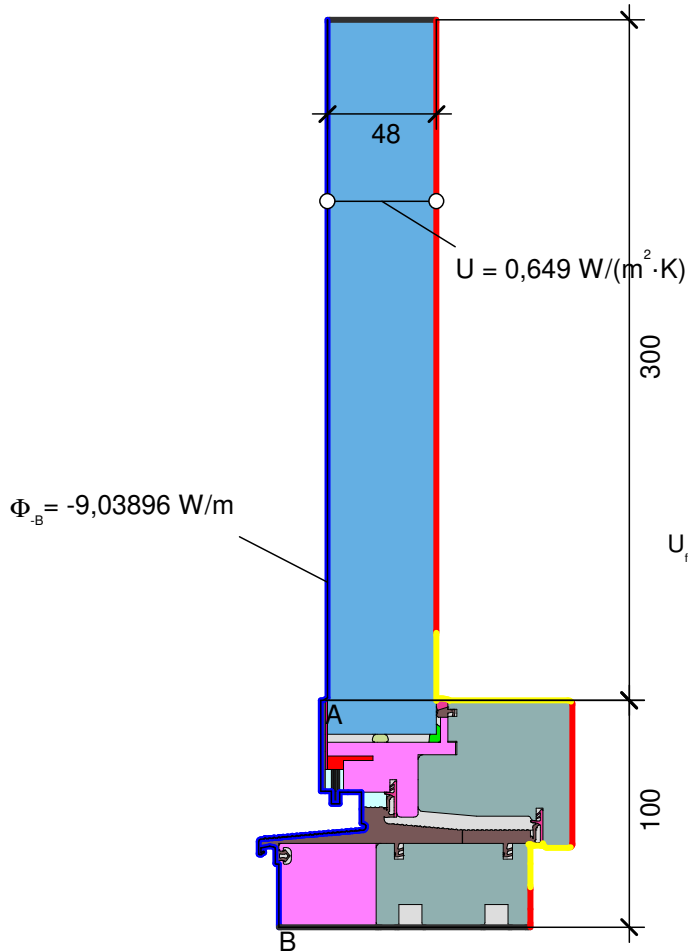
\* EN ISO 10077-2:2017, 6.4.3



# Windows | Fenster

ENERsign		1			2			3			1	
frame values   Rahmenwerte		Bottom	Top	Side	Bottom	Top	Side	Bottom	Top	Side	Bottom barrier-free	
		Unten	Oben	Seitl.	Unten	Oben	Seitl.	Unten	Oben	Seitl.	Unten barrierefrei	
	Spacer   Abstandhalter: Swisspacer Ultimate with PU secondary seal											
	Frame width Rahmenbreite	$b_f$ [mm]	100	100	100							100
	U-value frame Rahmen-U-Wert	$U_f$ [W/(m²K)]	0,63	0,63	0,63							1,07
	Ψ-glass edge Glasrand-Ψ-Wert	$\Psi_g$ [W/(mK)]	0,019	0,019	0,019							0,021
	U-value window Fenster-U-Wert	$U_w$ [W/(m²K)] @ $U_g = 0,52$ W/(m²K)	<b>0,73</b>									
	Passive House efficiency class Passivhaus Effizienzklasse		<b>phA</b>									
Installation   Einbau												
		$f_{R_{si}=0,25m^2k/W}$	0,749	0,749	0,749							0,695
		$\Psi_{install}$ [W/(mK)]	0,032	-0,003	-0,001							0,143
	$U_{w, installed}$ [W/(m²K)]	0,75										





Material	$\lambda$ [W/(m·K)]	$\epsilon$
Aluminum   Aluminium 10456	160,000	0,900
ENERCell	0,060	0,900
EPDM	0,250	0,900
EPDM foam   Moosgummi	0,050	0,900
Glue   Klebestoff	0,310	0,900
PE-Insulation   Wärmedämmung 035	0,035	0,900
Panel   Maske	0,035	0,900
Polyamide 25% Glassfiber	0,300	0,900
Silicone   Silikon	0,350	0,900
Spruce, Fir   Fichte, Tanne	0,110	0,900
Unvent. cavity   unbel. Hohlr. *		
slightly vent. cav.   leicht bel. Hohlr. *		

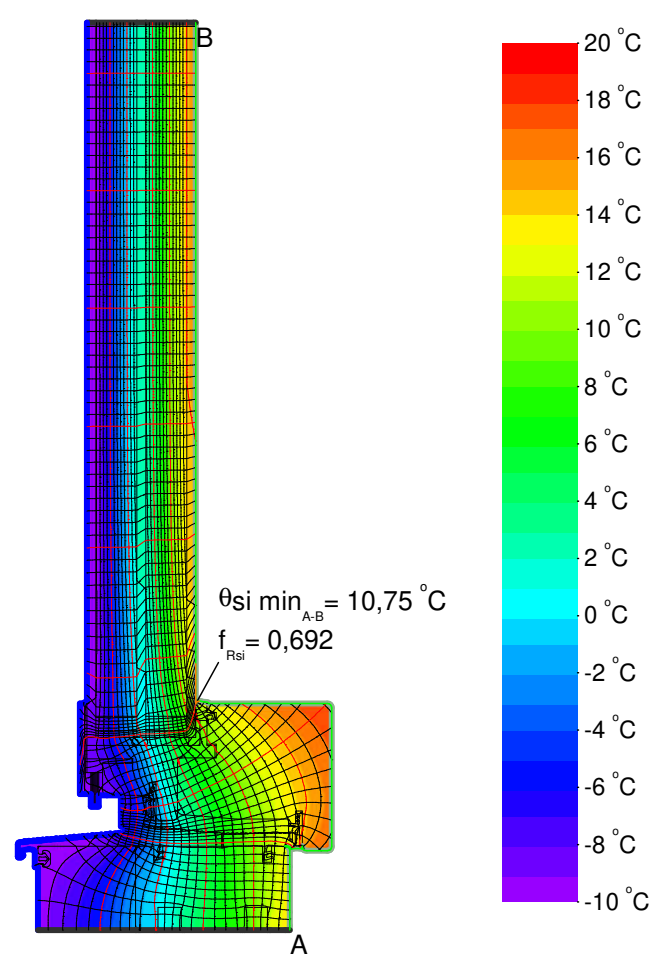
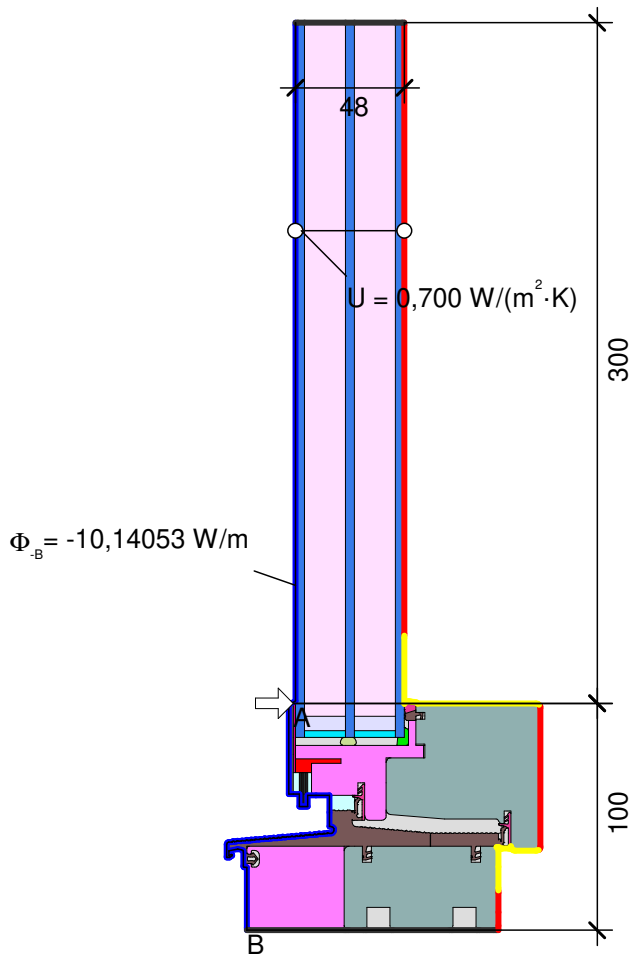
\* EN ISO 10077-2:2017, 6.4.3

$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{9,039}{30,000} - 0,649 \cdot 0,300}{0,100} = 1,067 \text{ W/(m}^2 \cdot \text{K)}$$

Boundary Condition	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
Interior, frame, normal	20,000	0,130	
Interior, frame, reduced	20,000	0,200	
e 0,9 Cavity   Hohlraum			0,900

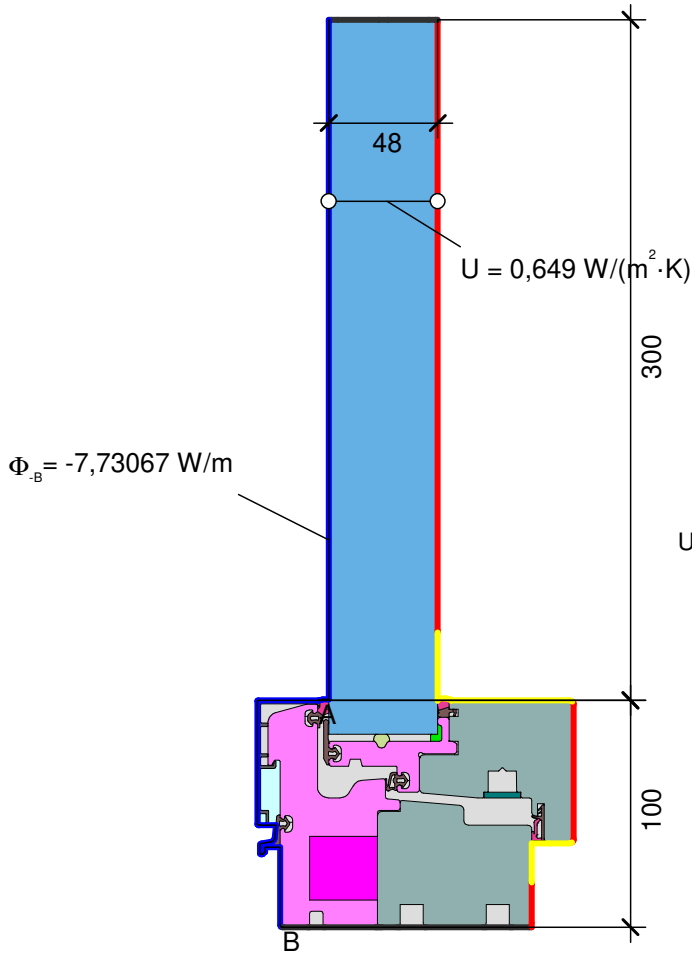
  

Boundary Condition	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
e 0,9 Cavity   Hohlraum			0,900
fRsi: Interior   Innen	20,000	0,250	



$$\psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{10,141}{30,000} - 0,700 \cdot 0,300 - 1,067 \cdot 0,100 = 0,021 \text{ W/(m} \cdot \text{K)}$$





Material	$\lambda$ [W/(m·K)]	$\epsilon$
Aluminum   Aluminium 10456	160,000	0,900
ENERcell	0,060	0,900
EPDM	0,250	0,900
EPDM foam   Moosgummi	0,050	0,900
Glue   Klebestoff	0,310	0,900
Insulation Wärmedämmung 032	0,032	0,900
PE-Insulation   Wärmedämmung 035	0,035	0,900
Panel   Maske	0,035	0,900
Spruce, Fir   Fichte, Tanne	0,110	0,900
Steel   Stahl	50,000	0,900
Unvent. cavity   unbel. Hohlr. *		
slightly vent. cav.   leicht bel. Hohlr. *		

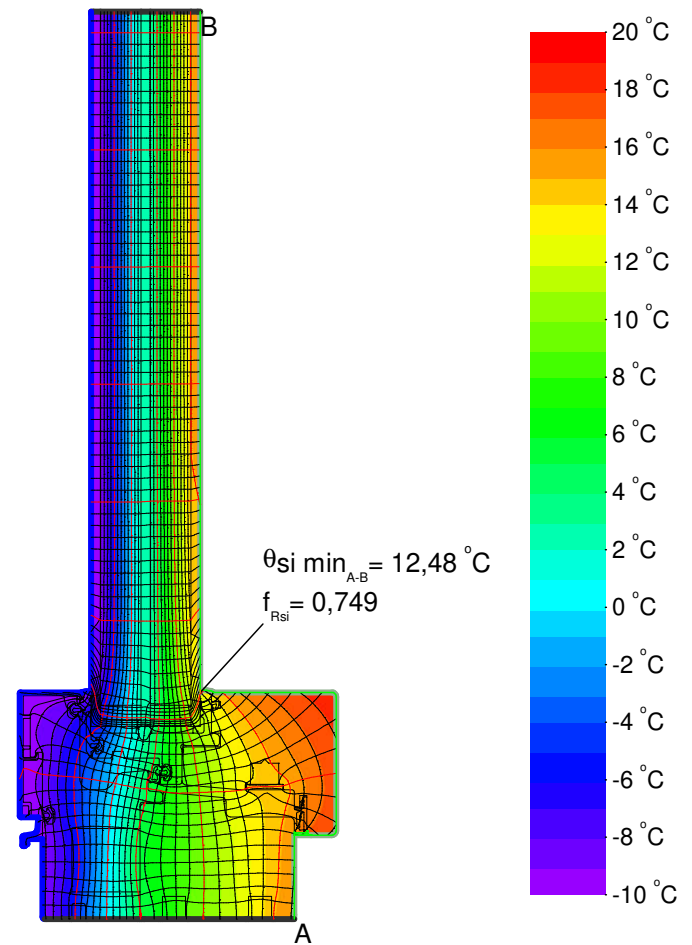
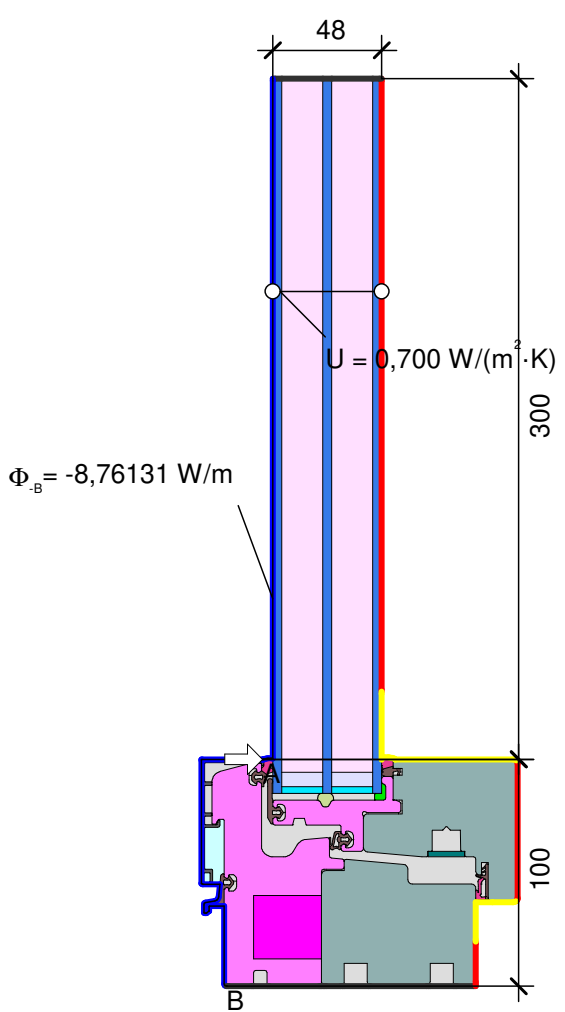
\* EN ISO 10077-2:2017, 6.4.3

$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{7,731}{30,000} - 0,649 \cdot 0,300}{0,100} = 0,631 \text{ W/(m}^2 \cdot \text{K)}$$

Boundary Condition	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
Interior, frame, normal	20,000	0,130	
Interior, frame, reduced	20,000	0,200	
e 0,9 Cavity   Hohlraum			0,900

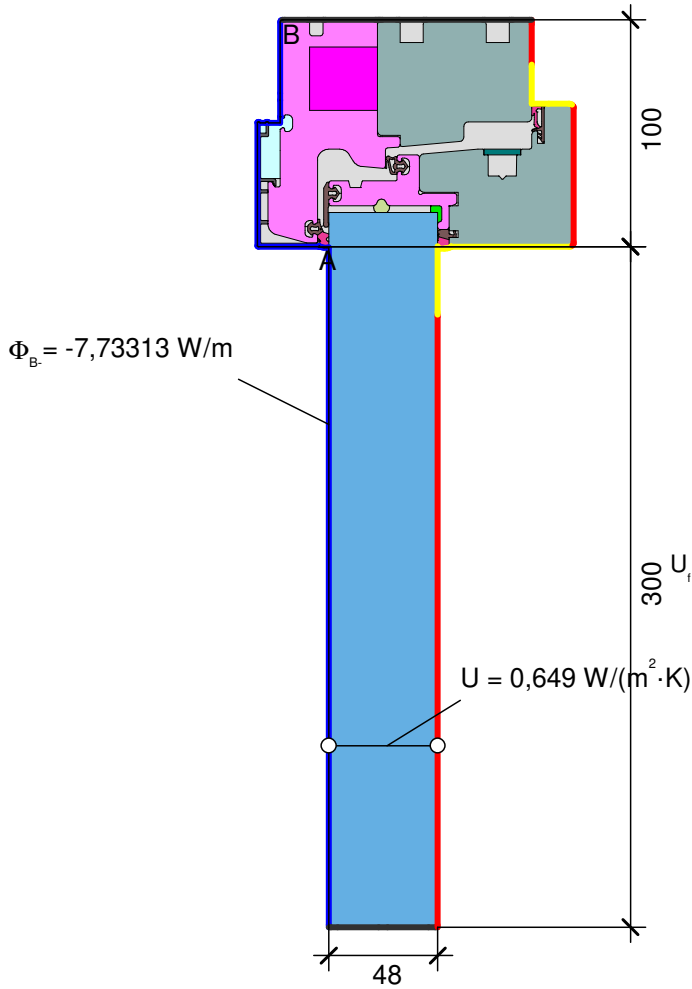
Boundary Condition	$\theta$ [°C]	$R$ [(m²·K)/W]	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
e 0,9 Cavity   Hohlraum			0,900
fRsi: Interior   Innen	20,000	0,250	



$$\Psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{8,761}{30,000} - 0,700 \cdot 0,300 - 0,631 \cdot 0,100 = 0,019 \text{ W/(m} \cdot \text{K)}$$







Material	λ[W/(m·K)]	ε
Aluminum   Aluminium 10456	160,000	0,900
ENERcell	0,060	0,900
EPDM	0,250	0,900
EPDM foam   Moosgummi (1)	0,050	0,900
Glue   Klebstoff	0,310	0,900
Insulation Wärmedämmung 032	0,032	0,900
PE-Insulation   Wärmedämmung 035	0,035	0,900
Panel   Maske	0,035	0,900
Spruce, Fir   Fichte, Tanne	0,110	0,900
Steel   Stahl	50,000	0,900
Unvent. cavity   unbel. Hohlr. *		
slightly vent. cav.   leicht bel. Hohlr. *		

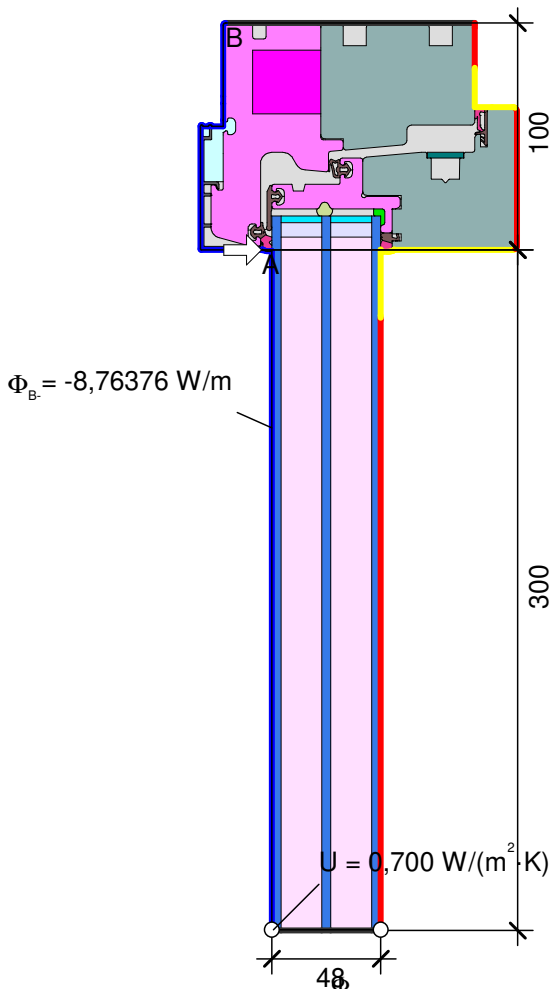
\* EN ISO 10077-2:2017, 6.4.3

$$300 U_{f,A,B} = \frac{\Phi}{\Delta T} - U_p \cdot b_p = \frac{7,733}{30,000} - 0,649 \cdot 0,300 = \frac{0,2577}{0,100} = 0,631 \text{ W}/(\text{m}^2 \cdot \text{K})$$

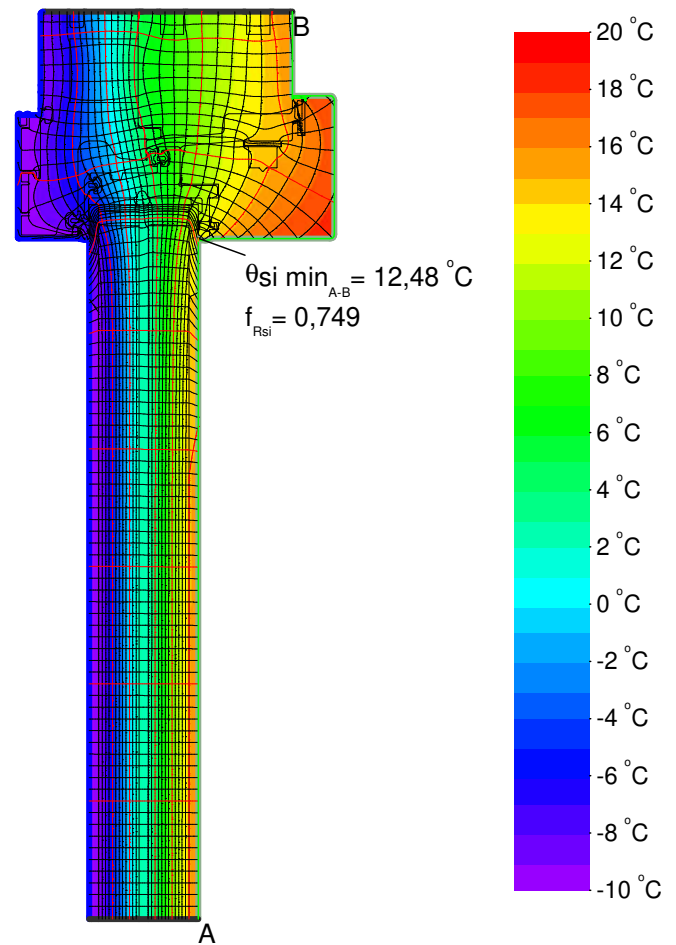
Boundary Condition	θ[°C]	R[(m²·K)/W]	ε
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
Interior, frame, normal	20,000	0,130	
Interior, frame, reduced	20,000	0,200	
e 0,9 Cavity   Hohlraum			0,900

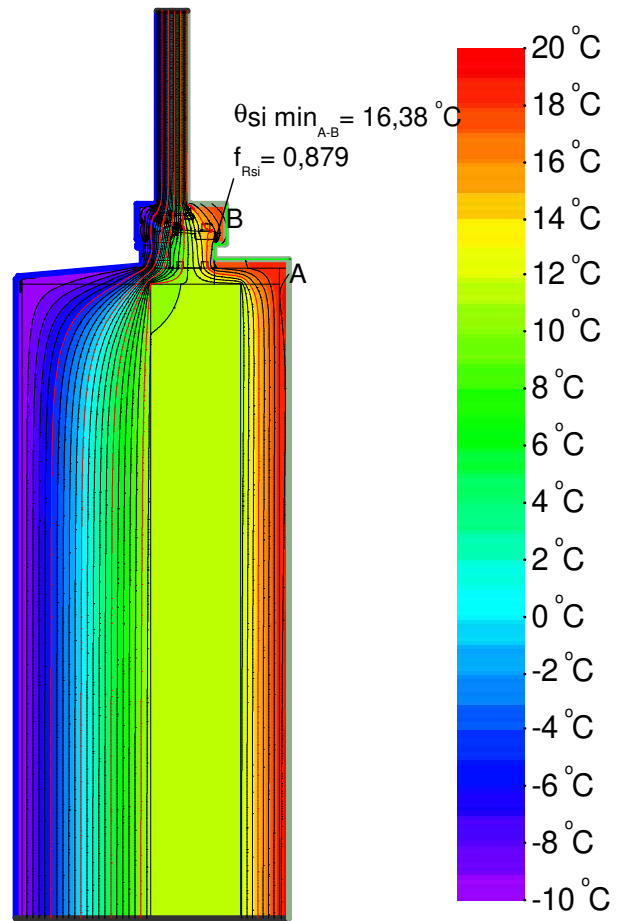
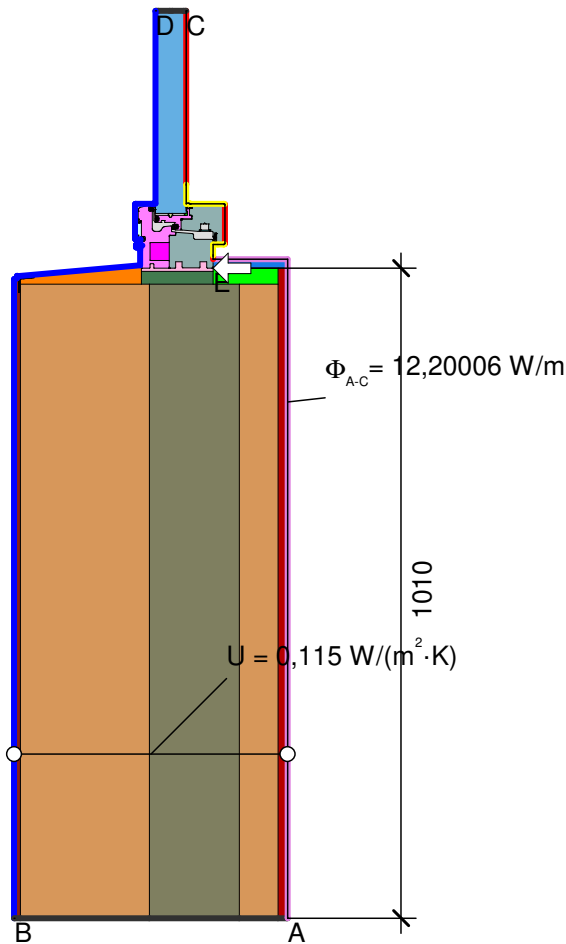
  

Boundary Condition	θ[°C]	R[(m²·K)/W]	ε
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
e 0,9 Cavity   Hohlraum			0,900
fRsi: Interior   Innen	20,000	0,250	



$$\Psi_{edA} = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{8,764}{30,000} - 0,700 \cdot 0,300 - 0,631 \cdot 0,100 = 0,019 \text{ W}/(\text{m} \cdot \text{K})$$





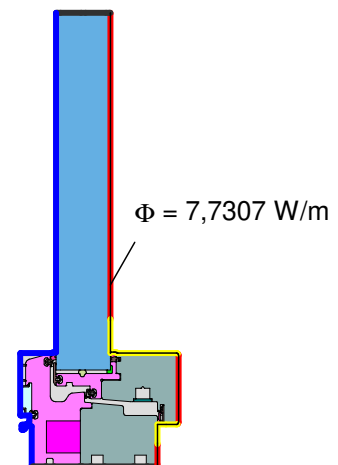
$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - \frac{\Phi_2}{\Delta T} = \frac{12,200}{30,000} - 0,115 \cdot 1,010 - \frac{7,731}{30,000} = 0,032 \text{ W}/(\text{m} \cdot \text{K})$$

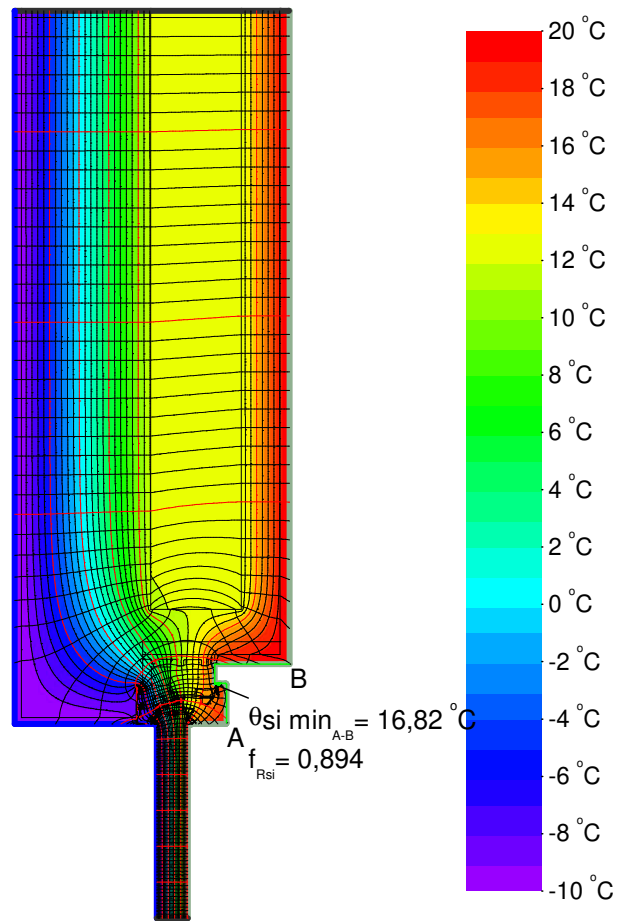
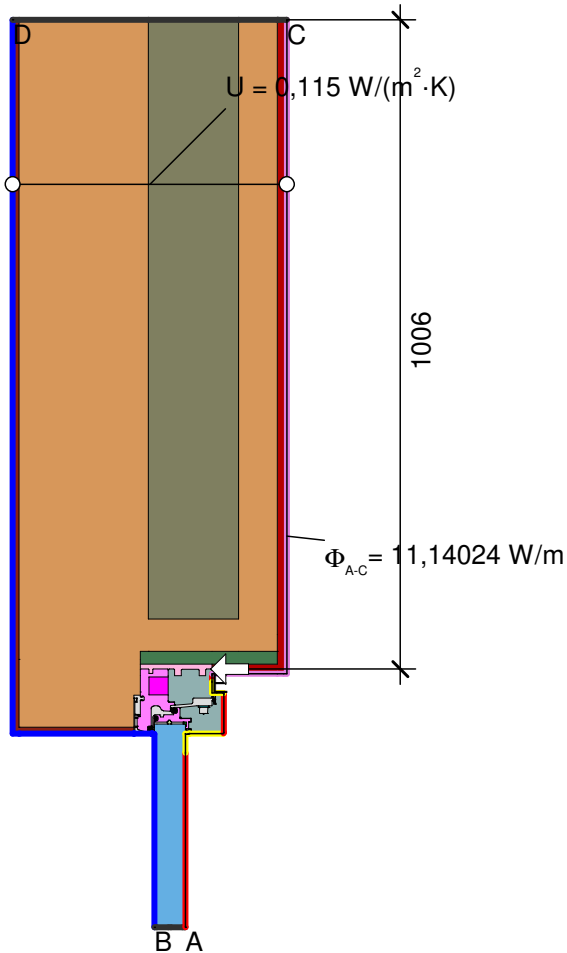
Boundary Condition	q[W/m <sup>2</sup> ]	θ[°C]	R[(m <sup>2</sup> ·K)/W]	ε
Adiabatic   Adiatat	0,000			
Exterior   Außen		-10,000	0,040	
Interior   Innen		20,000	0,130	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity   Hohlraum				0,900

Boundary Condition	θ[°C]	R[(m <sup>2</sup> ·K)/W]	ε
Exterior   Außen	-10,000	0,040	
fRsi: Interior   Innen	20,000	0,250	
Adiabatic   Adiatat			
e 0,9 Cavity   Hohlraum			0,900

Material	λ[W/(m·K)]	ε
Aluminum   Aluminium 10456	160,000	0,900
Artificial stone   Kunststein 10456	1,300	0,900
Compacfoam 100	0,040	0,900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
ENERcell	0,060	0,900
EPDM	0,250	0,900
EPDM foam   Moosgummi	0,050	0,900
Glue   Klebstoff	0,310	0,900
Hartgummi (Ebonit), hart	0,170	0,900
Insulation   Wärmedämmung 040	0,040	0,900
Insulation   Wärmedämmung 045	0,045	0,900
Insulation Wärmedämmung 032	0,032	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900
PE-Insulation   Wärmedämmung 035	0,035	0,900
PU in-situ foam   PU-Ortschaum 040	0,040	0,900
Panel   Maske	0,035	0,900
Spruce, Fir   Fichte, Tanne	0,110	0,900
Steel   Stahl	50,000	0,900
Unvent. cavity   unbel. Hohlr. *		
slightly vent. cav.   leicht bel. Hohlr. *		

\* EN ISO 10077-2:2017, 6.4.3



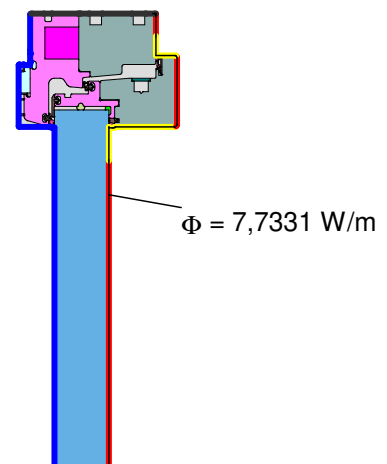


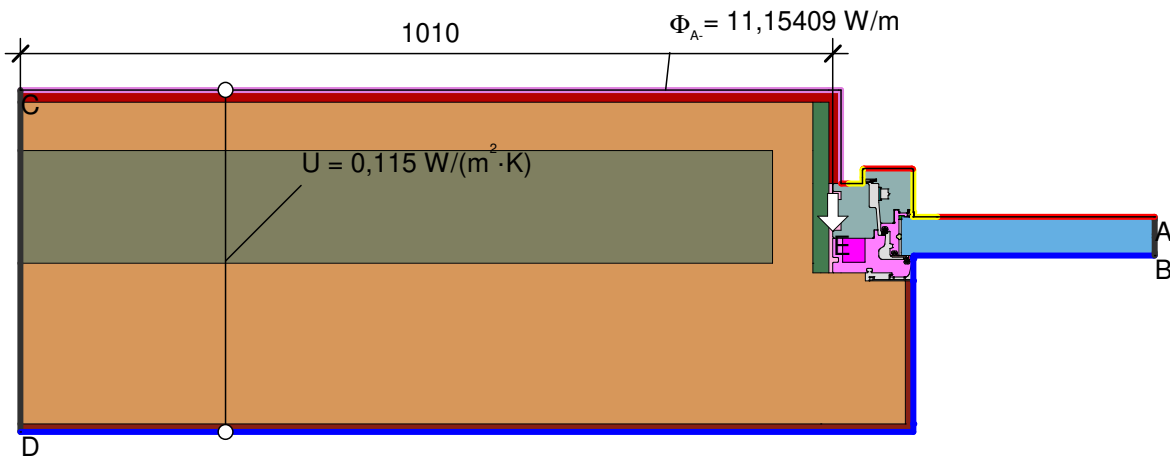
$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_i}{\Delta T} - U_2 \cdot b_2 = \frac{11,140}{30,000} - \frac{7,733}{30,000} - 0,115 \cdot 1,006 = -0,003 \text{ W/(m}\cdot\text{K)}$$

Boundary Condition	$\theta [^{\circ}\text{C}]$	$R[(\text{m}^2 \cdot \text{K})/\text{W}]$	$\epsilon$
Adiabatic   Adiat			
Exterior   Außen	-10,000	0,040	
Interior   Innen	20,000	0,130	
Interior, frame, normal	20,000	0,130	
Interior, frame, reduced	20,000	0,200	
e 0,9 Cavity   Hohlraum			0,900

Boundary Condition	$\theta [^{\circ}\text{C}]$	$R[(\text{m}^2 \cdot \text{K})/\text{W}]$	$\epsilon$
Exterior   Außen	-10,000	0,040	
fRsi: Interior   Innen	20,000	0,250	
Adiabatic   Adiat			
e 0,9 Cavity   Hohlraum			0,900

Material	$\lambda[\text{W}/(\text{m}\cdot\text{K})]$	$\epsilon$
Aluminum   Aluminium 10456	160,000	0,900
Compacfoam 100	0,040	0,900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
ENERcell	0,060	0,900
EPDM	0,250	0,900
EPDM foam   Moosgummi	0,050	0,900
Glue   Klebstoff	0,310	0,900
Insulation Wärmedämmung 032	0,032	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900
PE-Insulation   Wärmedämmung 035	0,035	0,900
PU in-situ foam   PU-Ortschaum 040	0,040	0,900
Panel   Maske	0,035	0,900
Spruce, Fir   Fichte, Tanne	0,110	0,900
Steel   Stahl	50,000	0,900
Unvent. cavity   unbel. Hohlr. *		
slightly vent. cav.   leicht bel. Hohlr. *		
* EN ISO 10077-2:2017, 6.4.3		



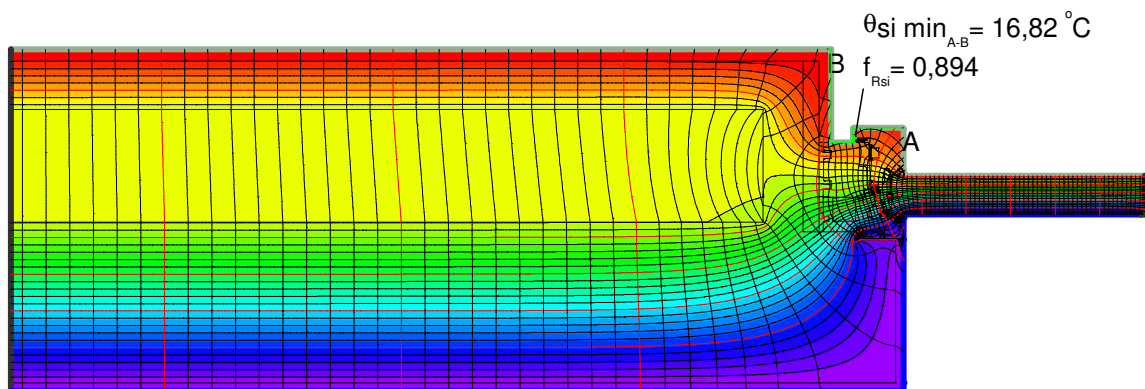
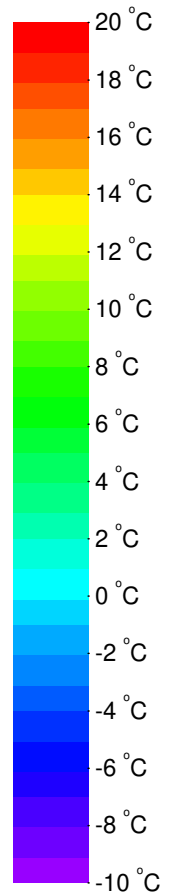
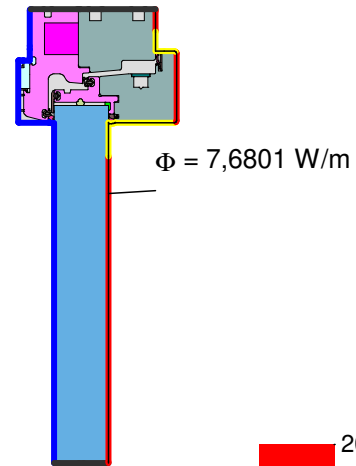


$$\Psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 = \frac{11,154}{30,000} - \frac{7,680}{30,000} - 0,115 \cdot 1,010 = -0,001 \text{ W}/(\text{m} \cdot \text{K})$$

Boundary Condition	$\theta [^{\circ}\text{C}]$	$R [(\text{m}^2 \cdot \text{K})/\text{W}]$	$\epsilon$
Exterior   Außen	-10,000	0,040	
Interior   Innen	20,000	0,130	
Interior, frame, normal	20,000	0,130	
Interior, frame, reduced	20,000	0,200	
Adiabatic   Adiabat			
e 0,9 Cavity   Hohlraum			0,900

Material	$\lambda [W/(\text{m} \cdot \text{K})]$	$\epsilon$
Aluminum   Aluminium 10456	160,000	0,900
Compacfoam 100	0,040	0,900
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	0,900
ENERcell	0,060	0,900
EPDM	0,250	0,900
EPDM foam   Moosgummi (1)	0,050	0,900
Glue   Klebstoff	0,310	0,900
Insulation Wärmedämmung 032	0,032	0,900
Interior plaster   Gipsputz 10456	0,570	0,900
Joma EPS 030 grau	0,031	0,900
Organic compound plaster   Kunstharzputz 4108-4	0,700	0,900
PE-Insulation   Wärmedämmung 035	0,035	0,900
PU in-situ foam   PU-Ortschaum 040	0,040	0,900
Panel   Maske	0,035	0,900
Spruce, Fir   Fichte, Tanne	0,110	0,900
Steel   Stahl	50,000	0,900
Unvent. cavity   unbel. Hohlr. *		
slightly vent. cav.   leicht bel. Hohlr. *		

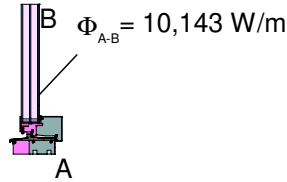
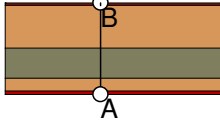
\* EN ISO 10077-2:2017, 6.4.3



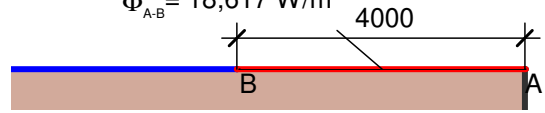
Boundary Condition	$\theta [^{\circ}\text{C}]$	$R [(\text{m}^2 \cdot \text{K})/\text{W}]$	$\epsilon$
Exterior   Außen	-10,000	0,040	
fRsi: Interior   Innen	20,000	0,250	
Adiabatic   Adiabat			
e 0,9 Cavity   Hohlraum			0,900



$$U_{A-B} = 0,115 \text{ W}/(\text{m}^2 \cdot \text{K})$$

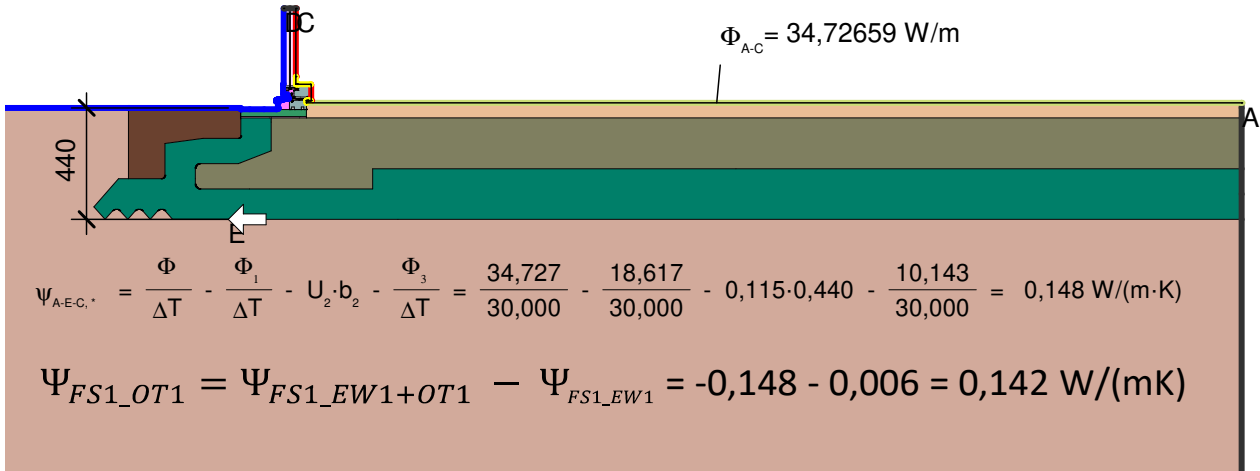


$$\Phi_{A-B} = 18,617 \text{ W}/\text{m}$$



Boundary Condition	q[W/m <sup>2</sup> ]	θ[°C]	R[(m <sup>2</sup> ·K)/W]	ε
Adiabatic   Adiat	0,000			
EQ FS: 1/Ufs		20,000	4,744	
Exterior   Außen		-10,000	0,040	

$$\Phi_{A-C} = 34,72659 \text{ W}/\text{m}$$



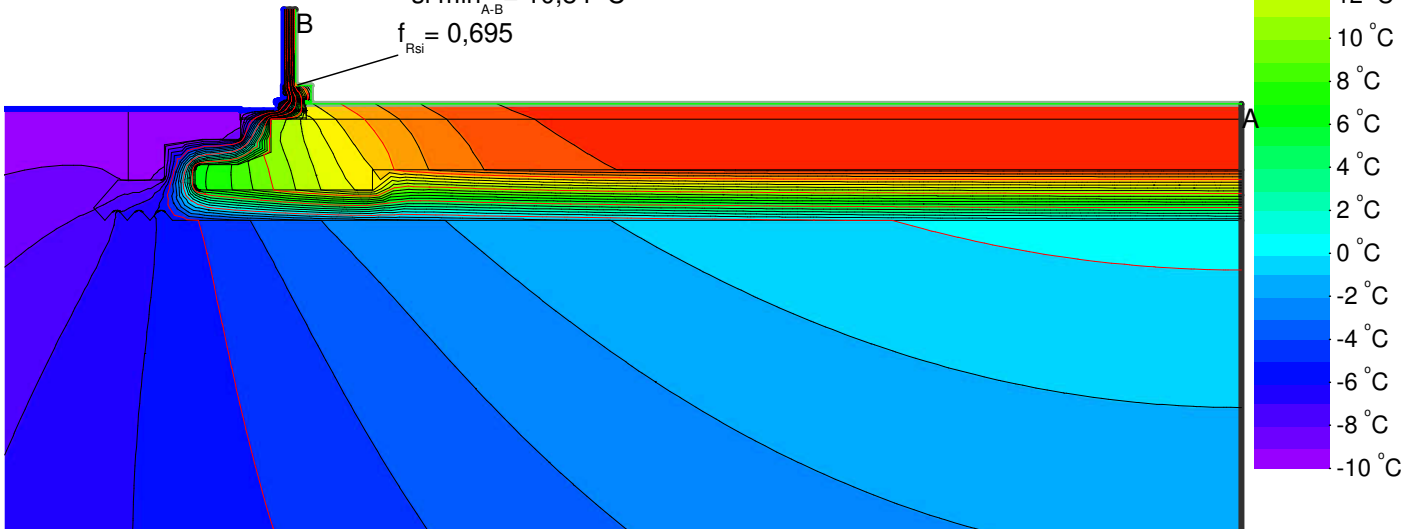
$$\Psi_{A-E,C,1} = \frac{\Phi}{\Delta T} - \frac{\Phi_1}{\Delta T} - U_2 \cdot b_2 - \frac{\Phi_3}{\Delta T} = \frac{34,727}{30,000} - \frac{18,617}{30,000} - 0,115 \cdot 0,440 - \frac{10,143}{30,000} = 0,148 \text{ W}/(\text{m} \cdot \text{K})$$

$$\Psi_{FS1_OT1} = \Psi_{FS1_EW1+OT1} - \Psi_{FS1_EW1} = -0,148 - 0,006 = 0,142 \text{ W}/(\text{m} \cdot \text{K})$$

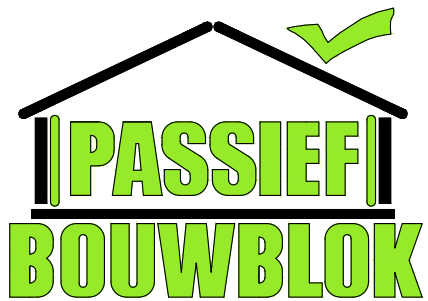
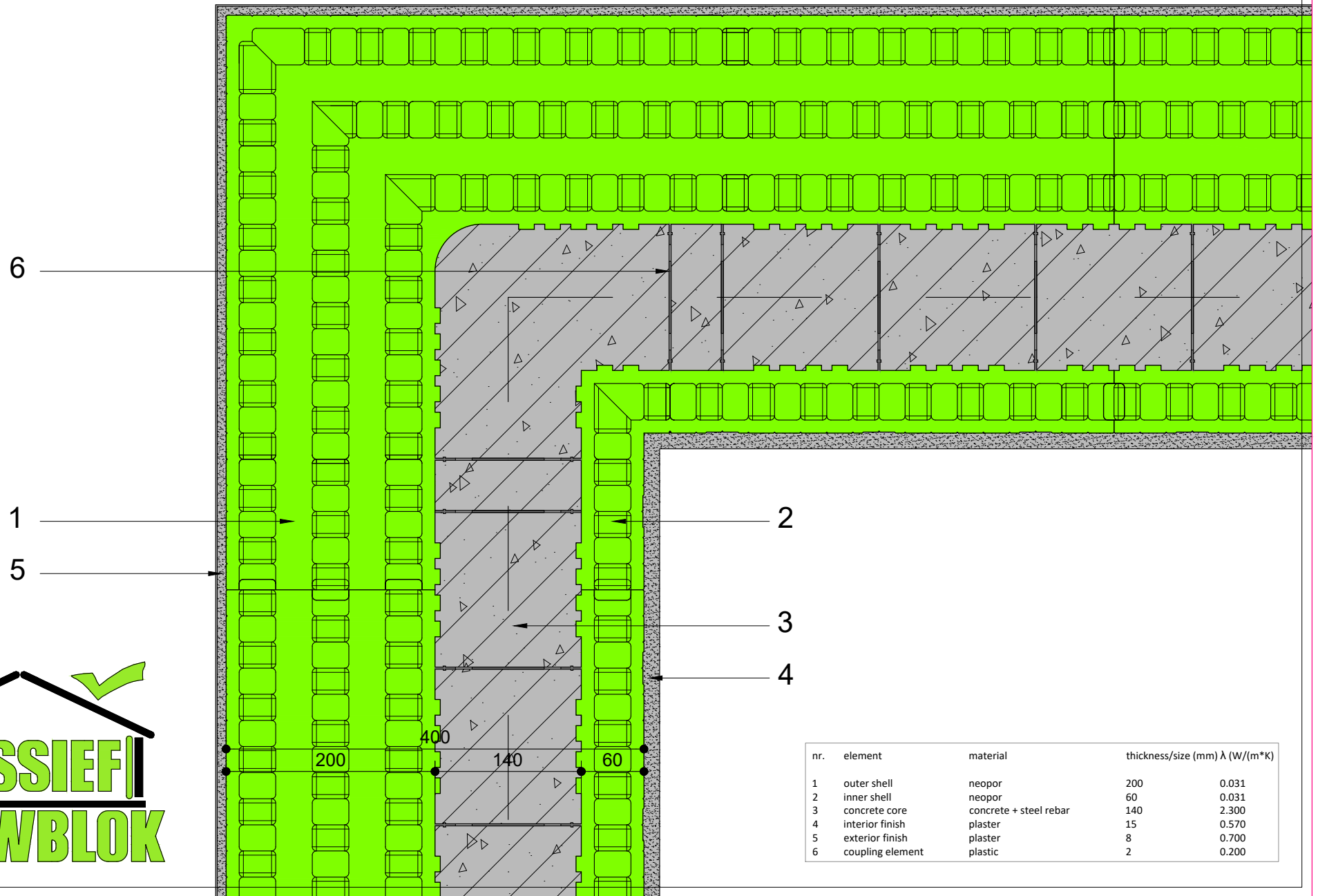
Material	λ[W/(m·K)]	Boundary Condition	q[W/m <sup>2</sup> ]	θ[°C]	R[(m <sup>2</sup> ·K)/W]	ε	φ[%]
Aluminum   Aluminium 10456	160,000	Adiabatic   Adiat	0,000				
Ar18 in 48 mm U 0,7	0,029	Exterior   Außen		-10,000	0,040		
Cement screed   Zement-Estrich 4108	1,400	Int. flux down   Innen abwärts		20,000	0,170		
Compacfoam 100	0,040	Interior, frame, normal		20,000	0,130		
Concrete, 1% Steel   Beton, 1% Stahl 10456	2,300	Interior, frame, reduced		20,000	0,200		
ENERcell	0,060						
EPDM	0,250						
EPDM foam   Moosgummi	0,050						
Erdreich Sand und Kies	2,000	Exterior   Außen		-10,000	0,040		
Glass   Glas (1)	1,000	fRsi: Interior   Innen		20,000	0,250		
Glue   Klebstoff	0,310	Adiabatic   Adiat	0,000				
Ground   Erdreich	2,000	e 0,9 Cavity   Hohlraum				0,900	
Mörtel, Zement, Sand	1,000						
PE-Insulation   Wärmedämmung 035	0,035						
PU in-situ foam   PU-Ortschaum 040	0,040						
PU-Seal   PU Dichtung	0,250						
Polyamide 25% Glassfiber (1)	0,300						
SWISSP. Ultimate Box 2	0,140						
Silicone   Silikon	0,350						
Spruce, Fir   Fichte, Tanne	0,110						
Unidek EPS150 034	0,045						
Unvent. cavity   unbel. Hohlr. *							
slightly vent. cav.   leicht bel. Hohlr. *							

$$\theta_{si \text{ min}} = 10,84 \text{ } ^\circ\text{C}$$

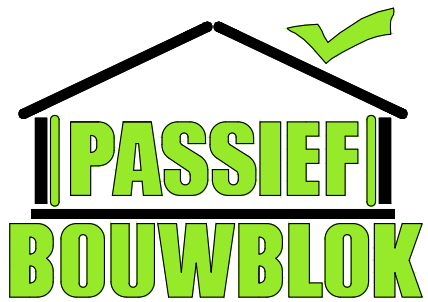
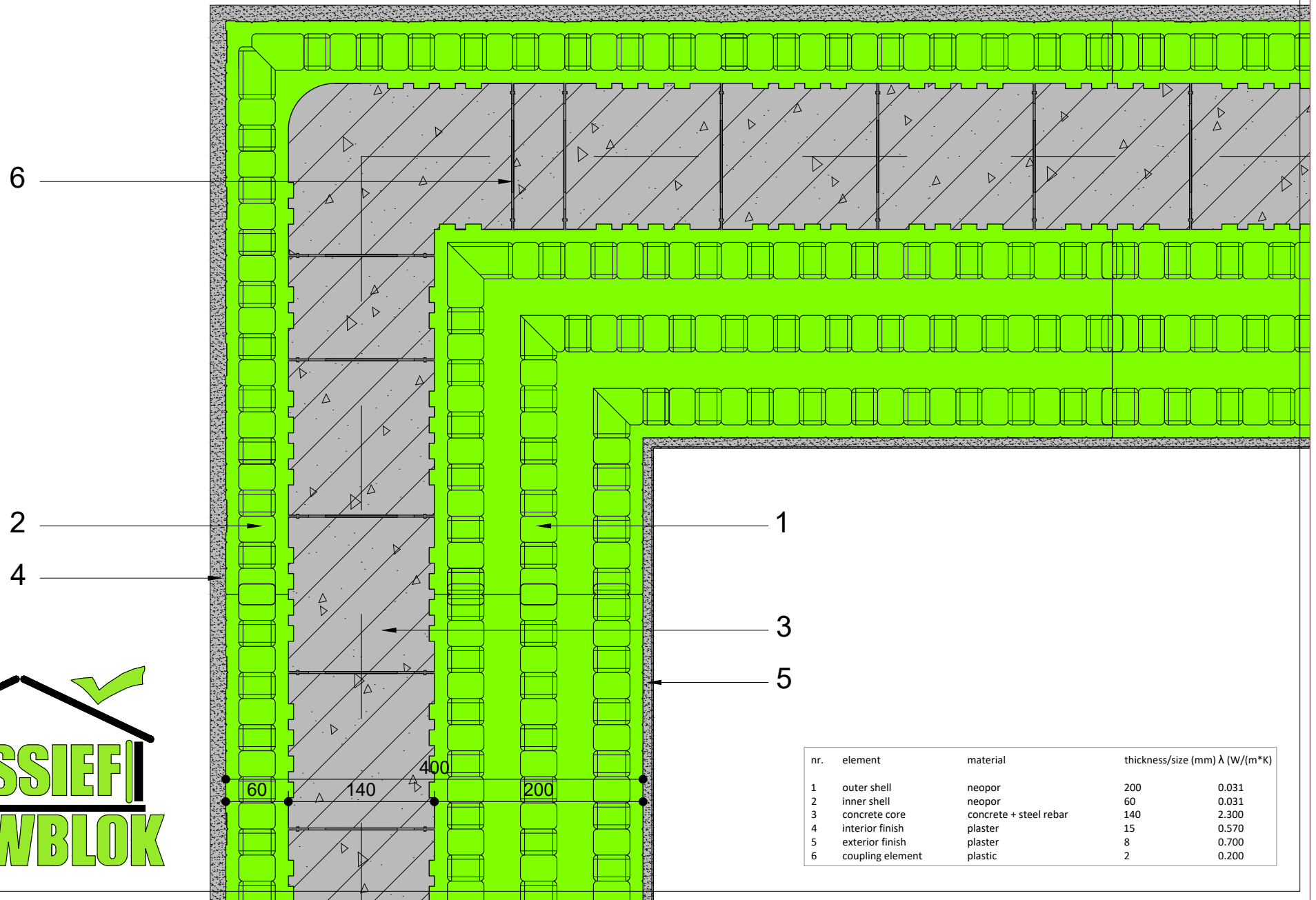
$$f_{Rsi} = 0,695$$



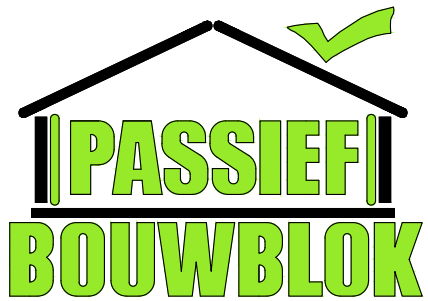
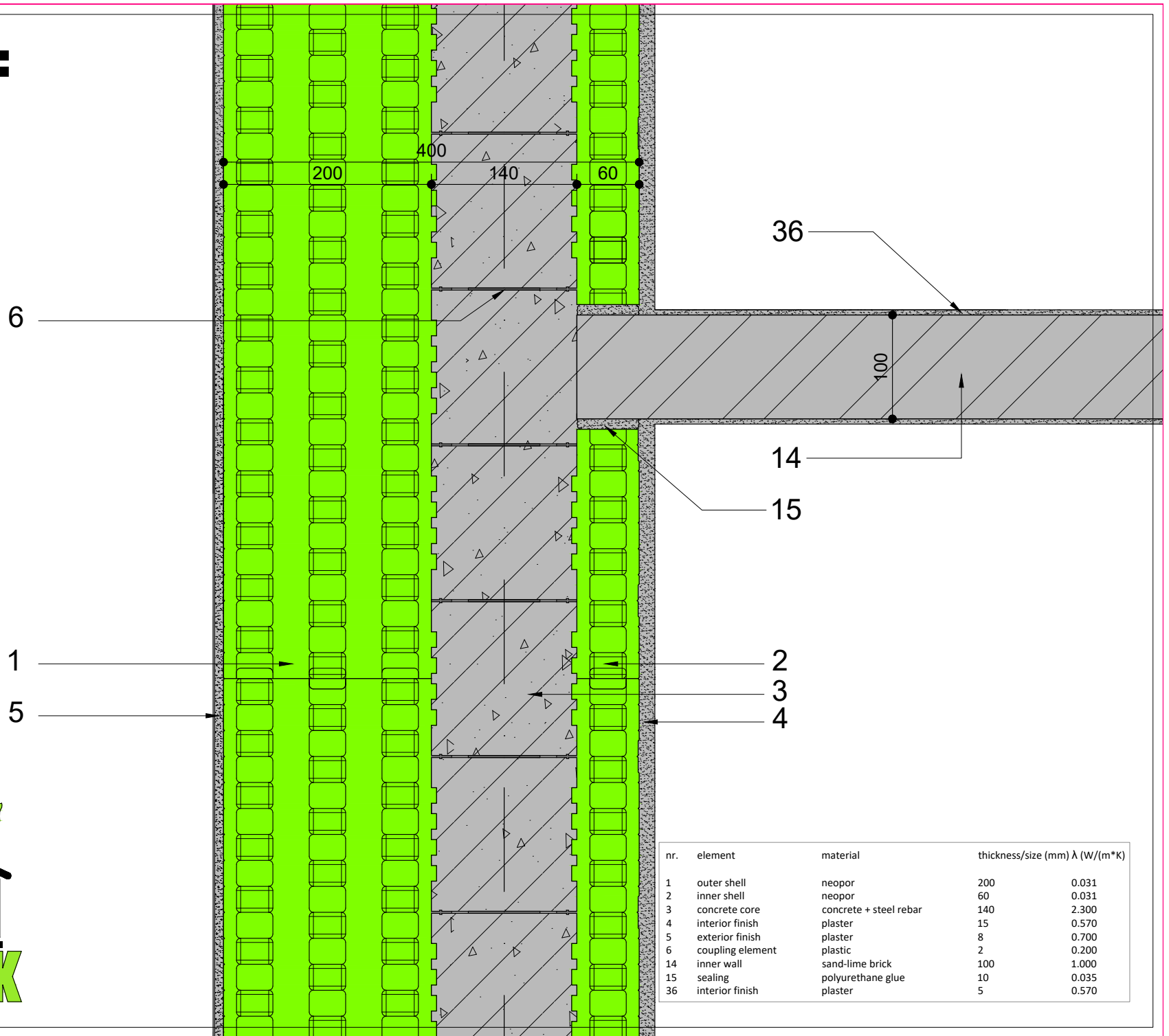
# DETAIL 1: EW1\_EW1\_ec1



# DETAIL 2: EW1\_EW1\_ic1

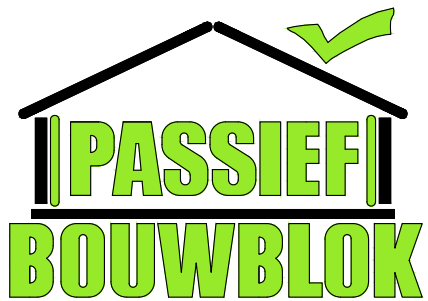
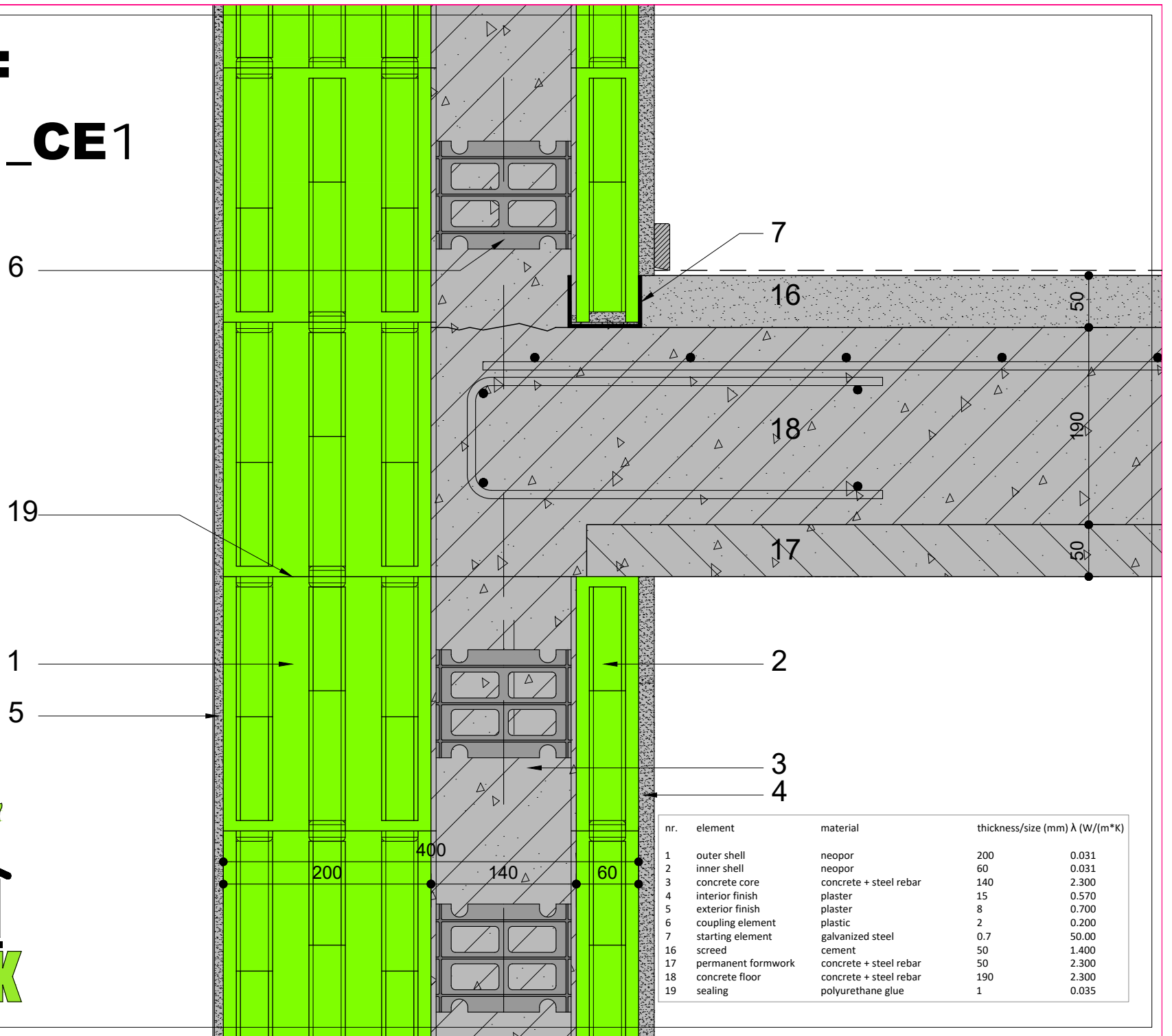


# DETAIL 3: EW1\_IW1



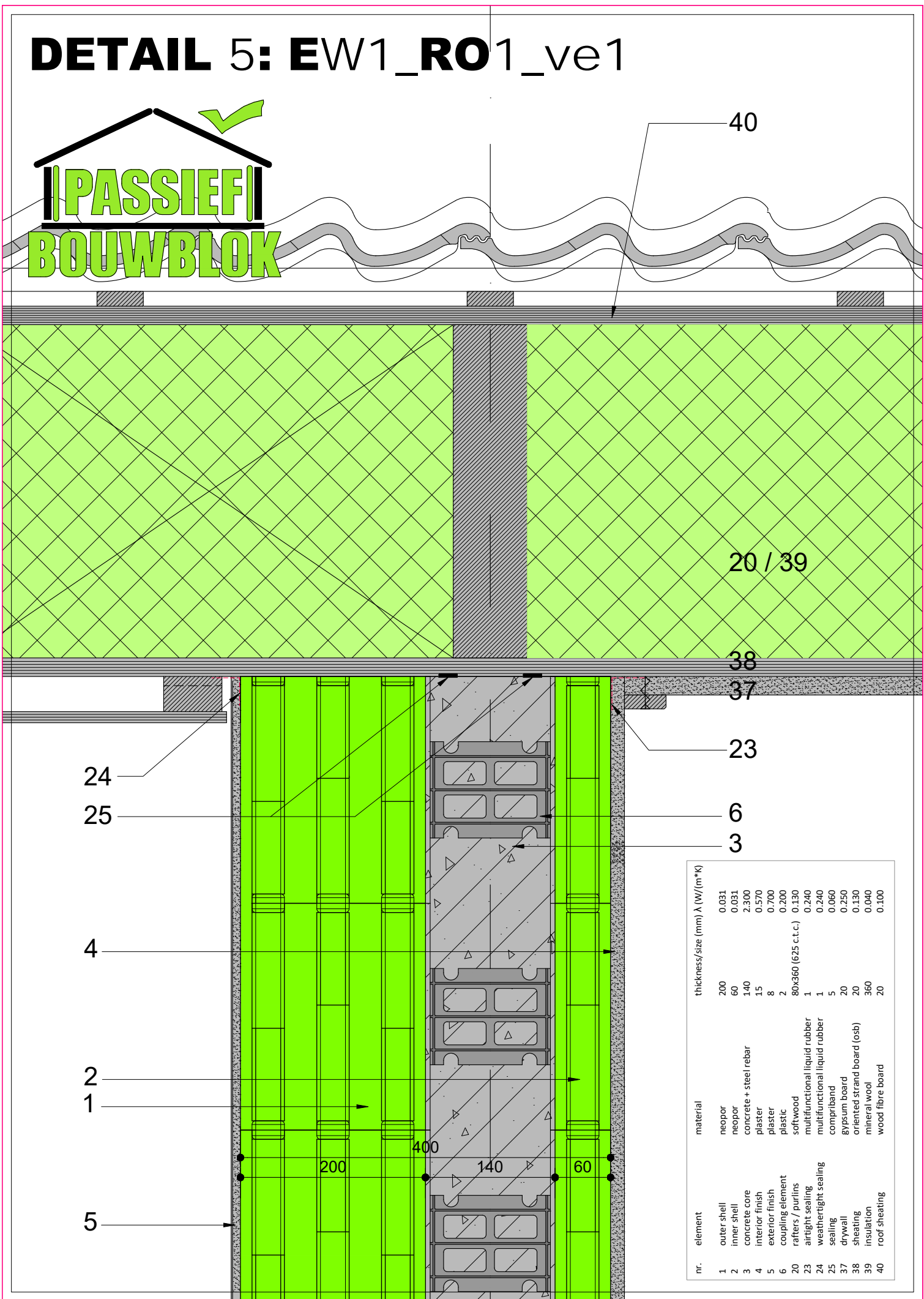


# DETAIL 4: EW1\_WE1\_CE1



# DETAIL 5: EW1\_RO1\_ve1

**PASSIEF  
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38

37

23

6

3

24

25

4

2

1

5

200

400

140

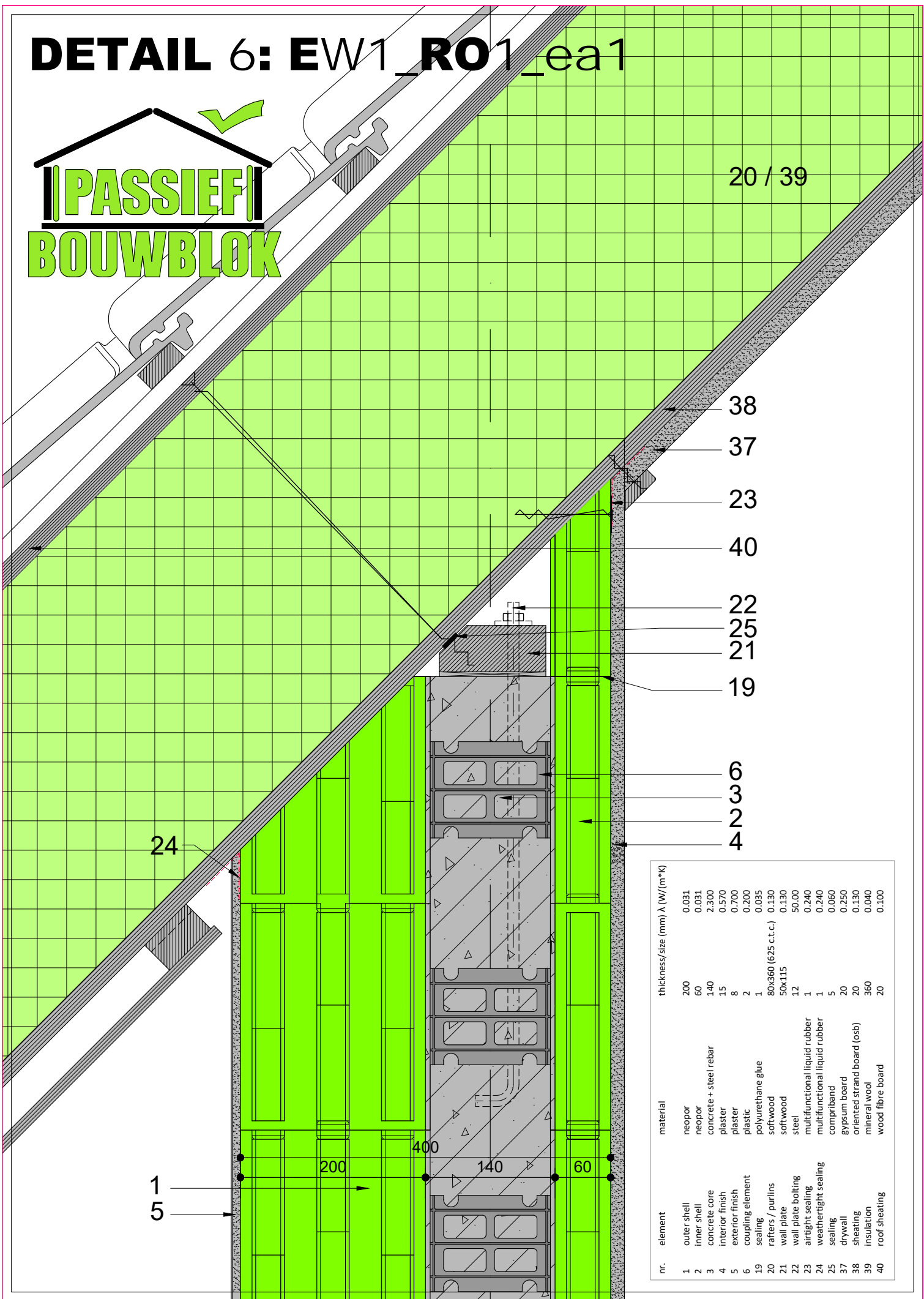
60

nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
1	outer shell	neopor	200	0.031
2	inner shell	neopor	60	0.031
3	concrete core	concrete + steel rebar	140	2.300
4	interior finish	plaster	15	0.570
5	exterior finish	plastic	8	0.700
6	coupling element	plastic	2	0.200
20	rafters / purlins	softwood	80x360 (625 c.t.c.)	0.130
23	airtight sealing	multifunctional liquid rubber	1	0.240
24	weathertight sealing	multifunctional liquid rubber	1	0.240
25	sealing	compriband	5	0.060
37	drywall	Gypsum board	20	0.250
38	sheathing	oriented strand board (osb)	20	0.130
39	insulation	mineral wool	360	0.040
40	roof sheathing	wood fibre board	20	0.100

# DETAIL 6: EW1\_RO1\_ea1

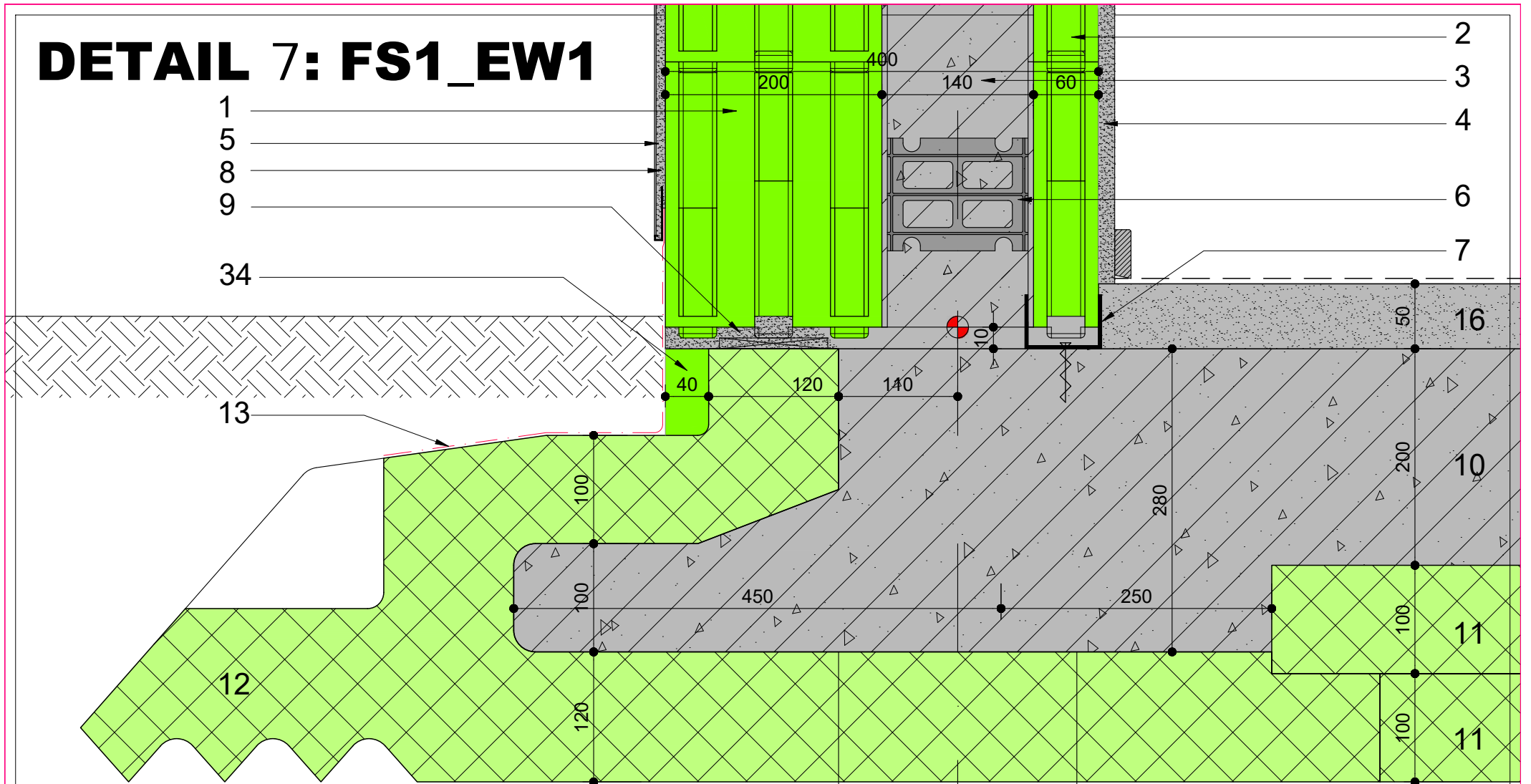
**PASSIEF  
BOUWBLOK**

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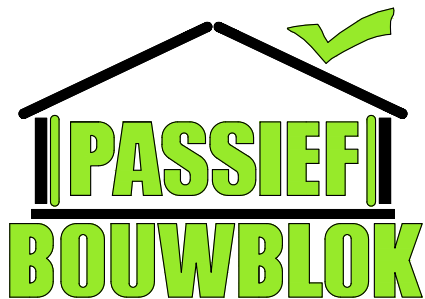


nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
1	outer shell	neopor	200	0.031
2	inner shell	neopor	60	0.031
3	concrete core	concrete + steel rebar	140	2.300
4	interior finish	plaster	15	0.570
5	exterior finish	plaster	8	0.700
6	coupling element	plastic	2	0.200
19	sealing	polyurethane glue	1	0.035
20	rafters / purlins	softwood	80x360 (625 c.t.c.)	0.130
21	wall plate	softwood	50x115	0.130
22	wall plate bolting	steel	12	50.000
23	airtight sealing	multifunctional liquid rubber	1	0.240
24	weathertight sealing	multifunctional liquid rubber	1	0.240
25	sealing	compriband	5	0.060
27	drywall	Gypsum board	20	0.250
38	sheathing	oriented strand board (osb)	20	0.130
39	insulation	mineral wool	360	0.040
40	roof sheathing	wood fibre board	20	0.100

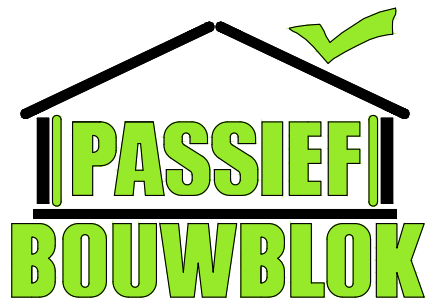
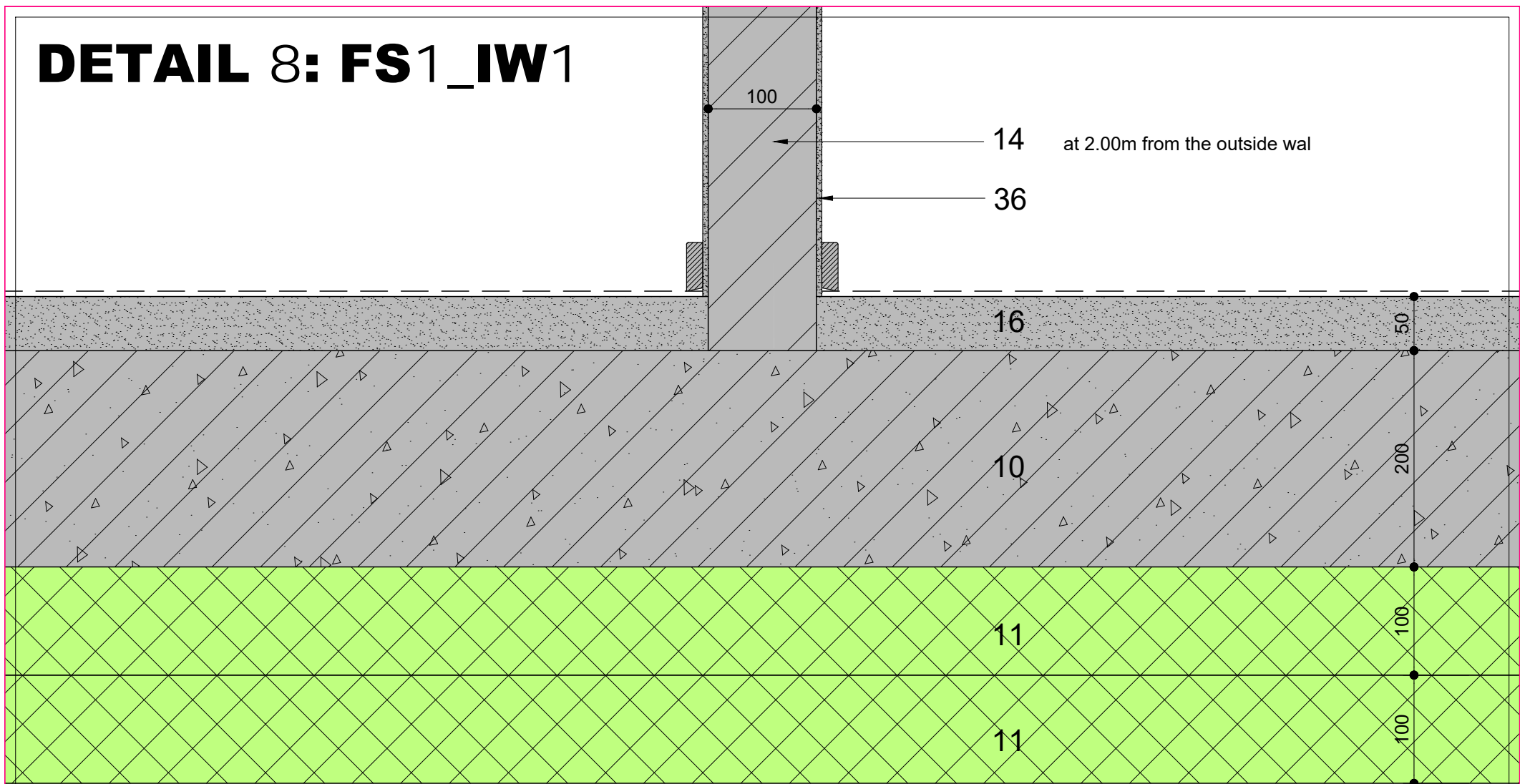
# DETAIL 7: FS1\_EW1



nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
1	outer shell	neopor	200	0.031
2	inner shell	neopor	60	0.031
3	concrete core	concrete + steel rebar	140	2.300
4	interior finish	plaster	15	0.570
5	exterior finish	plaster	8	0.700
6	coupling element	plastic	2	0.200
7	starting element	galvanized steel	0.7	50.00
8	plaster stop profile	aluminium	0.7	160.0
9	sealing	polyurethane foam	10	0.040
10	concrete floor	concrete + steel rebar	200	2.300
11	floor insulation	expanded polystyrene (eps)	100	0.045
12	foundation formwork	expanded polystyrene (eps)	100 to 120	0.045
13	coating	multifunctional liquid rubber	1	0.240
16	screed	cement	50	1.400
34	filler piece	neopor	40	0.031

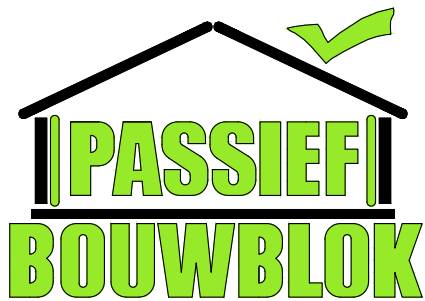
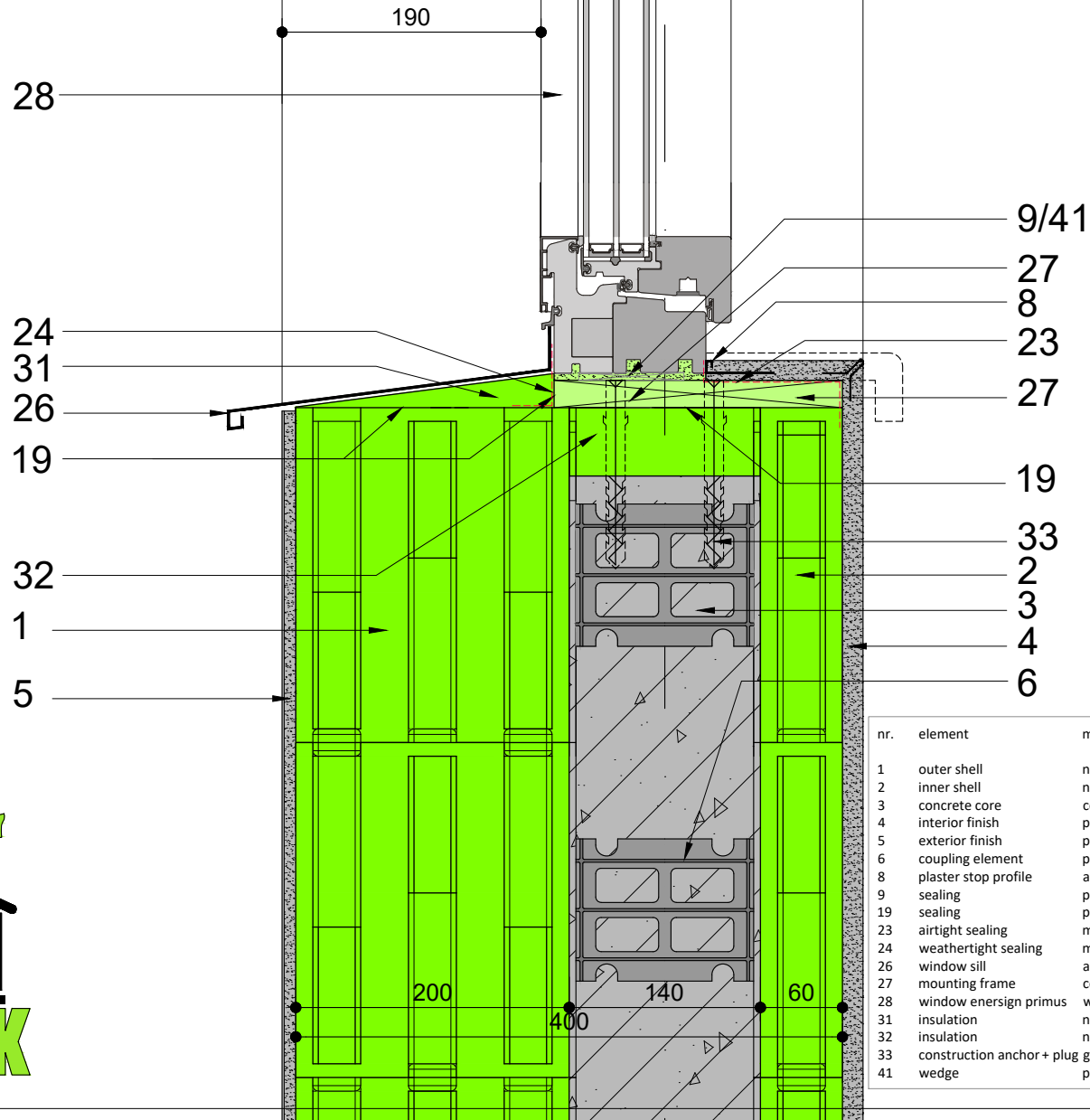

**PASSIEF!**  
**BOUWBLOK**

# DETAIL 8: FS1\_IW1



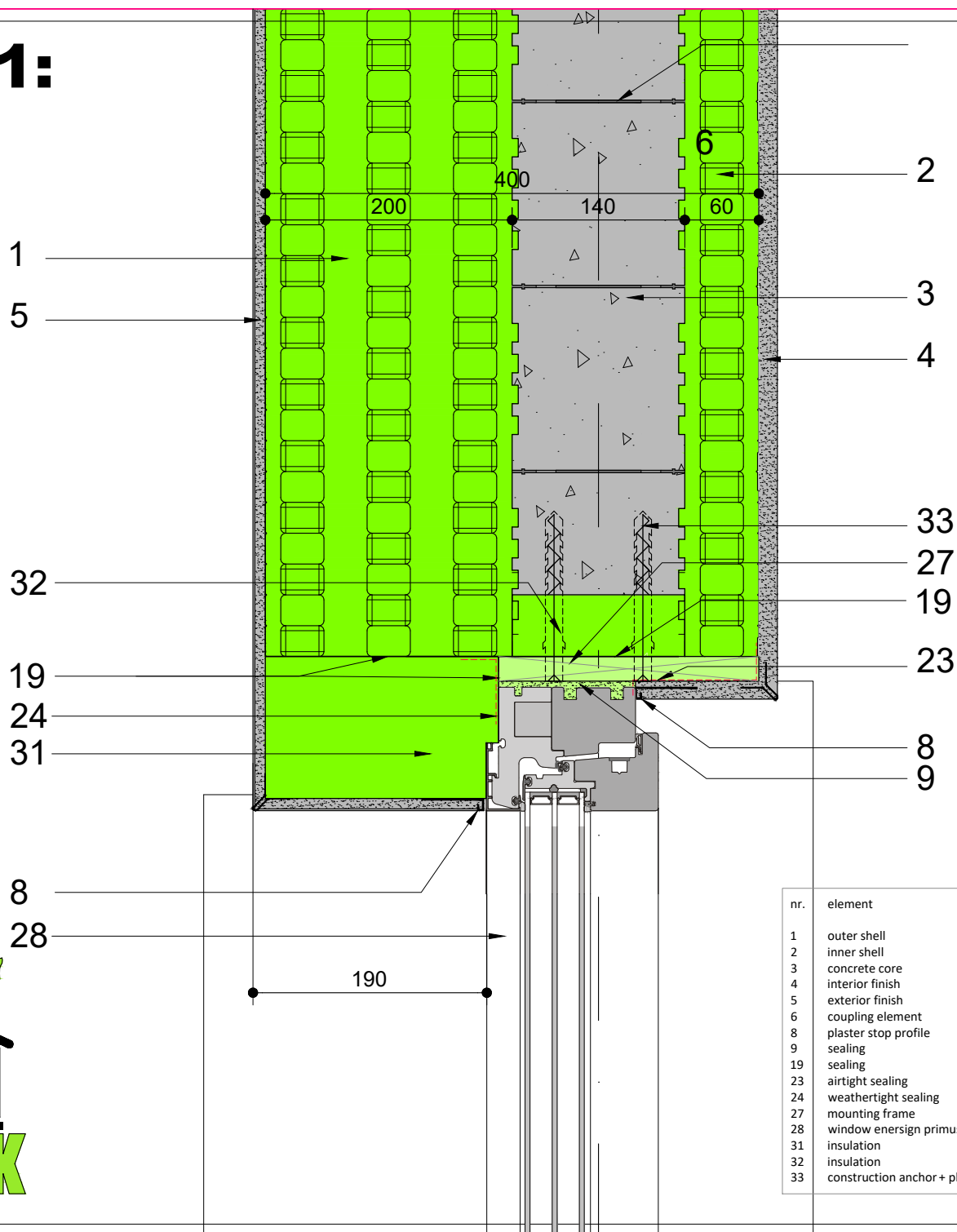
nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
10	concrete floor	concrete + steel rebar	200	2.300
11	floor insulation	expanded polystyrene (eps)	100	0.045
14	inner wall	sand-lime brick	100	1.000
16	screed	cement	50	1.400
36	interior finish	plaster	5	0.570

# DETAIL 9: EW1\_OB1

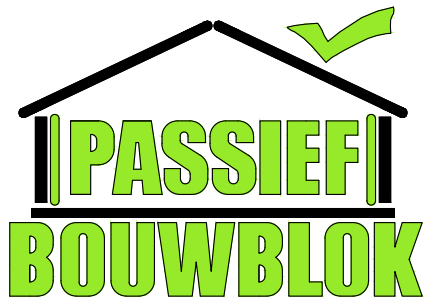


nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
1	outer shell	neopor	200	0.031
2	inner shell	neopor	60	0.031
3	concrete core	concrete + steel rebar	140	2.300
4	interior finish	plaster	15	0.570
5	exterior finish	plaster	8	0.700
6	coupling element	plastic	2	0.200
8	plaster stop profile	aluminium	0.7	160.0
9	sealing	polyurethane foam	5 to 8	0.040
19	sealing	polyurethane glue	1	0.035
23	airtight sealing	multifunctional liquid rubber	1	0.240
24	weathertight sealing	multifunctional liquid rubber	1	0.240
26	window sill	aluminium	1.5	160.0
27	mounting frame	compacfoam	20x210	0.040
28	window enersign primus	wood + aluminium		
31	insulation	neopor	190	0.031
32	insulation	neopor	50x140	0.031
33	construction anchor + plug	galvanized steel + nylon	6x140 (400 c.t.c.)	50.00
41	wedge	plastic	5x20x60	0.200

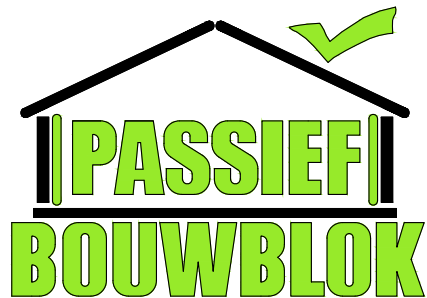
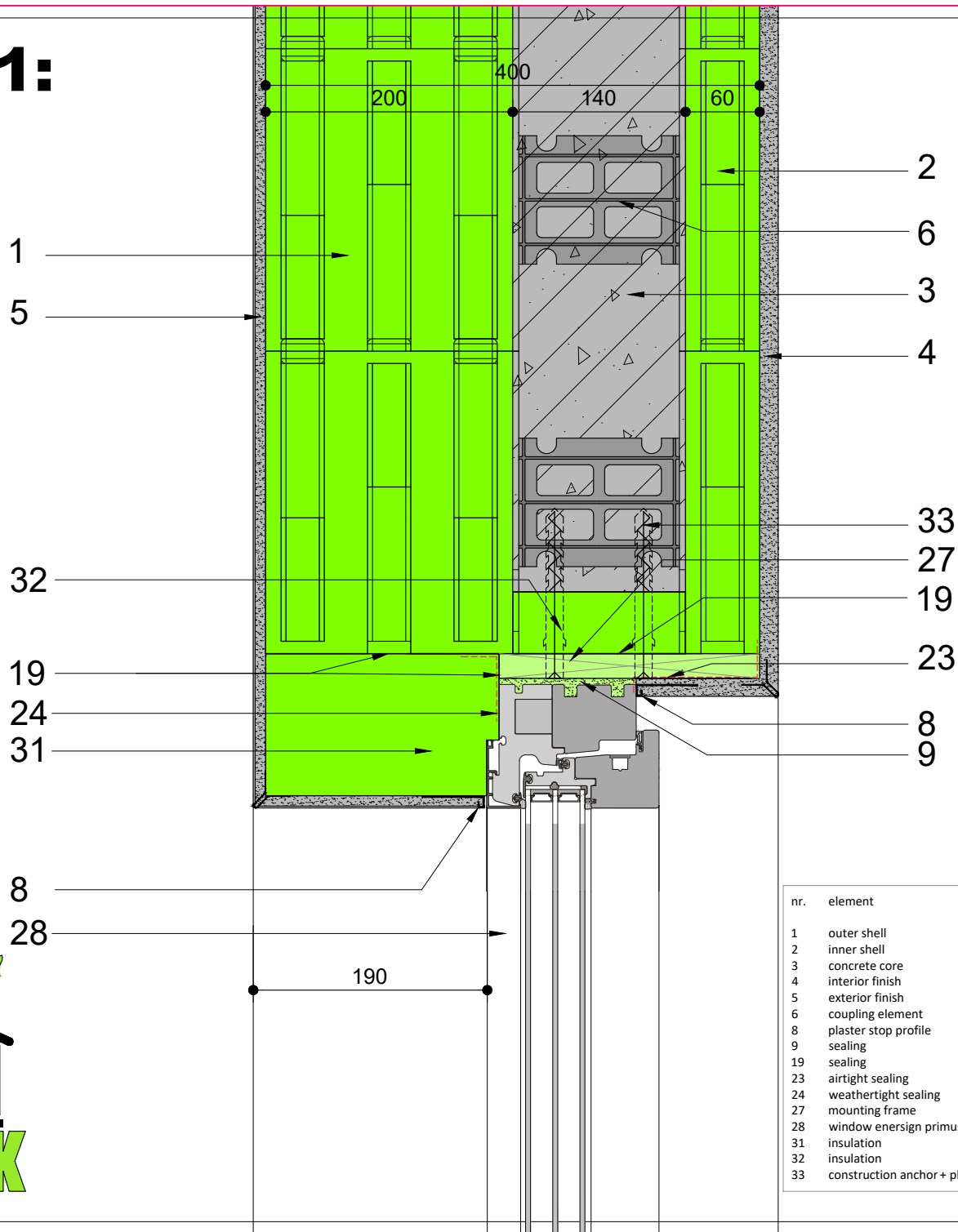
# DETAIL 11: EW1\_OH1



nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
1	outer shell	neopor	200	0.031
2	inner shell	neopor	60	0.031
3	concrete core	concrete + steel rebar	140	2.300
4	interior finish	plaster	15	0.570
5	exterior finish	plaster	8	0.700
6	coupling element	plastic	2	0.200
8	plaster stop profile	aluminium	0.7	160.0
9	sealing	polyurethane foam	5 to 8	0.040
19	sealing	polyurethane glue	1	0.035
23	airtight sealing	multifunctional liquid rubber	1	0.240
24	weathertight sealing	multifunctional liquid rubber	1	0.240
27	mounting frame	compacfoam	20x210	0.040
28	window enersign primus	wood + aluminium		
31	insulation	neopor	190	0.031
32	insulation	neopor	50x140	0.031
33	construction anchor + plug	galvanized steel + nylon	6x140 (400 c.t.c.)	50.00



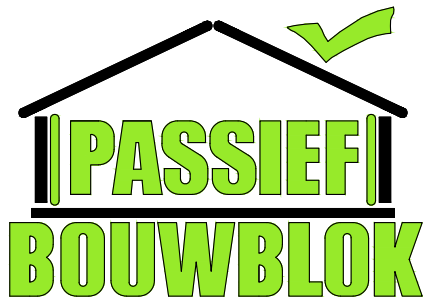
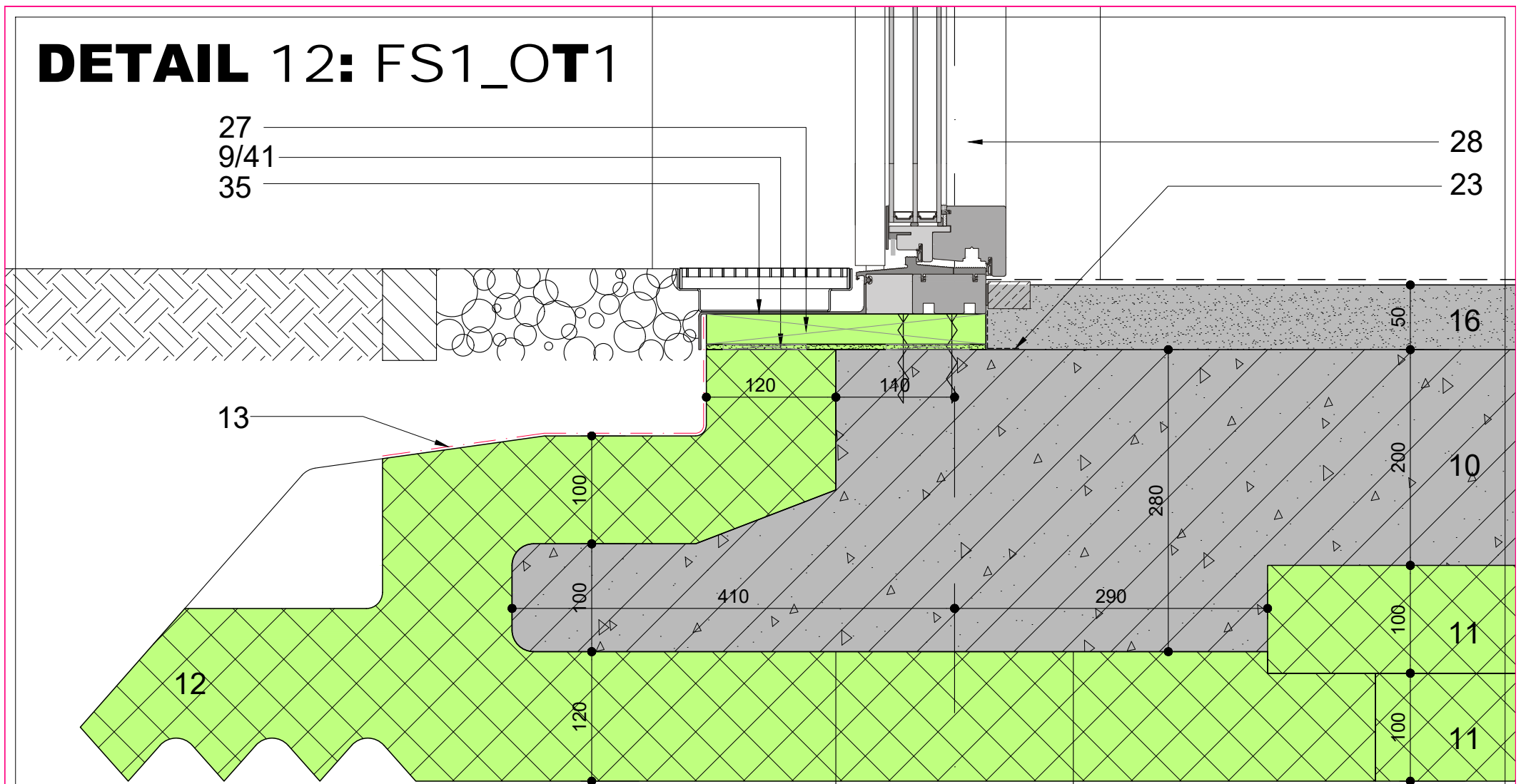
# DETAIL 11: EW1\_OJ1



nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
1	outer shell	neopor	200	0.031
2	inner shell	neopor	60	0.031
3	concrete core	concrete + steel rebar	140	2.300
4	interior finish	plaster	15	0.570
5	exterior finish	plaster	8	0.700
6	coupling element	plastic	2	0.200
8	plaster stop profile	aluminium	0.7	160.0
9	sealing	polyurethane foam	5 to 8	0.040
19	sealing	polyurethane glue	1	0.035
23	airtight sealing	multifunctional liquid rubber	1	0.240
24	weathertight sealing	multifunctional liquid rubber	1	0.240
27	mounting frame	compacfoam	20x210	0.040
28	window enersign primus	wood + aluminium		
31	insulation	neopor	190	0.031
32	insulation	neopor	50x140	0.031
33	construction anchor + plug	galvanized steel + nylon	6x140 (400 c.t.c.)	50.00



# DETAIL 12: FS1\_OT1



nr.	element	material	thickness/size (mm)	$\lambda$ (W/(m*K))
9	sealing	polyurethane foam	5 tot 8	0.040
10	concrete floor	concrete + steel rebar	200	2.300
11	floor insulation	expanded polystyrene (eps)	100	0.045
12	foundation formwork	expanded polystyrene (eps)	100 to 120	0.045
13	coating	multifunctional liquid rubber	1	0.240
16	screed	cement	50	1.400
23	airtight sealing	multifunctional liquid rubber	1	0.240
27	mounting frame	compactfoam	30x260	0.040
28	window enersign primus	wood + aluminium		
35	door sill	steel	1.5	50.00
41	wedge	plastic	5x20x60	0.200

